



## Data sheet

#### Hydraulic data

Maximum operating pressure <i>PN</i>	10 bar
Head max H <sub>max</sub>	8.4 m
Flow max Q <sub>max</sub>	4.4 m³/h
Min. fluid temperature <i>T</i> <sub>min</sub>	-20 °C
Max. fluid temperature <i>T</i> <sub>max</sub>	110 °C
Min. ambient temperature $T_{\min}$	-10 °C
Max. ambient temperature $T_{\rm max}$	40 °C

#### Materials

Pump housing	Grey cast iron
Impeller	PP-GF40
Shaft	Stainless steel
Bearing	Carbon, metal-impregnated

## Installation dimensions

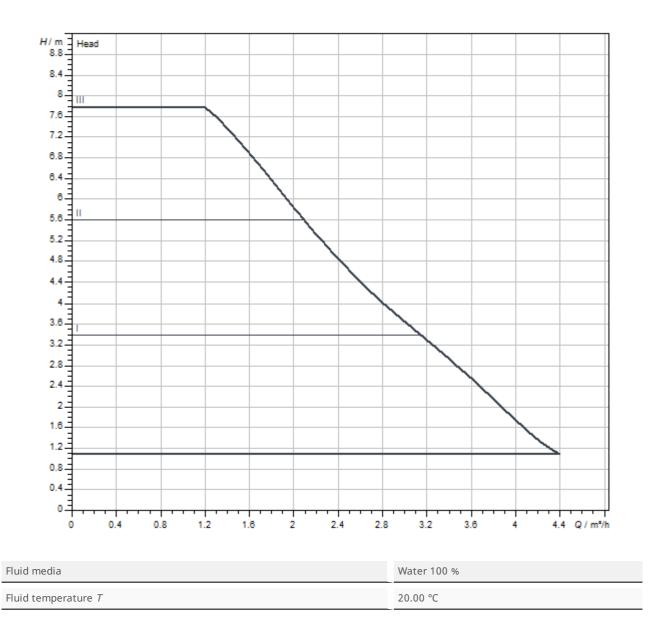
Pipe connection on the discharge side DNd	G 1½
Pipe connection on the suction side DNs	G 1½
Port-to-port length <i>L0</i>	130 mm

#### Motor data

Energy efficiency index (EEI)	≤0.23
Mains connection	1~230 V ±10%, 50/60 Hz
Rated power P <sub>2</sub>	55 W
Min. speed n <sub>min</sub>	2695 1/min
Max. speed <i>n</i> <sub>max</sub>	4686 1/min
Power consumption P <sub>1 min</sub>	1 W
Power consumption P <sub>1 max</sub>	75 W
Emitted interference	EN 61000-6-3
Interference resistance	EN 61000-6-2
Electromagnetic compatibility	EN 61800-3
Threaded cable connection	1 x PG11
Insulation class	F
Protection class	IPX4D



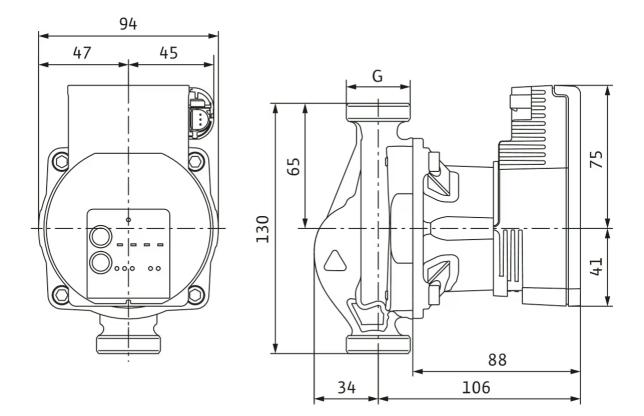
## Pump curves



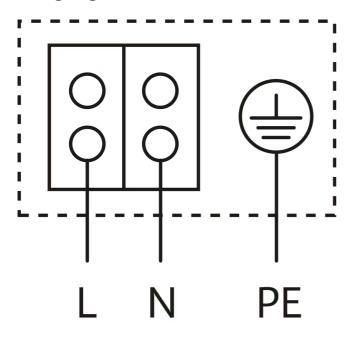


# Dimensions and dimensions drawings

Varios PICO-STG 25/1-8-130



Wiring diagram



Blocking current-proof motor Single-phase motor (EM) 2-pole - 1~230 V, 50 Hz



# Tender text

High-efficiency pump Wilo-Varios PICO-STG, electronically controlled. Maintenance-free glandless circulator with screwed connection, blocking-current proof synchronous motor according to ECM technology and built-in electronic power control for variable differential pressure control. Can be used for all heating and air-conditioning applications, as well as for solar and geothermal systems.

Standard-equipped with:

- > Preselectable control modes for optimum load adjustment:
  - > Differential pressure constant (Δp-c), 3 pre-defined pump curves
  - > Differential pressure variable (Δp-v), 3 pre-defined pump curves
  - > Constant speed (3 speed stages)
  - > External control by iPWM GT (Heating/Geothermal) or iPWM ST (Solar) signal

## **Operating Data**

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Maximum operating pressure PN	10 bar

#### Motor data

Energy efficiency index (EEI)	≤0.23
Emitted interference	EN 61000-6-3
Interference resistance	EN 61000-6-2
Mains connection	1~230 V, 50/60 Hz
Power consumption <i>P</i> <sub>1 max</sub>	75 W
Min. speed n <sub>min</sub>	2695 1/min
Max. speed $n_{\max}$	4686 1/min
Protection class motor	IPX4D
Threaded cable connection	1 x PG11

- > Sync function (manual programming mode) for reprogramming the pump in the event of replacement
- > Manual pump venting function for venting the rotor chamber
- > Manual restart
- > LED display
  - > Display of selected control mode und pump curve
  - > Status display during venting and manual restart
  - > LED coding during the sync function
  - > Operation and fault display
- > Integrated motor protection
- > Automatic deblocking function
- > Electrical connection cable with 3-pole plug connection and Wilo-Connector
- > PWM connection
- > Cataphoretically-coated pump housing

### Materials

Pump housing	Grey cast iron
Impeller	PP-GF40
Shaft	Stainless steel
Bearing	Carbon, metal-impregnated

#### Installation dimensions

Pipe connection on the suction side DNs	G 1½
Pipe connection on the discharge side DNd	G 1½
Port-to-port length <i>L0</i>	130 mm

#### **Ordering information**

Brand	Wilo
Product description	Varios PICO-STG 25/1-8-130
Net weight, approx. <i>m</i>	1.9 kg
Article number	4232744 🚺



## **Mechanical accessories**

## **Pipe installation**

Screwed connections/adapters	
Screwed connection Rp 1 x G 1½, 72 Set	112047298
Screwed connection Rp 1 x G 1½, 1 Set	4092741
Adapter G 1½/G 2	4105914

## Pipe installation, adapter fitting

Flanged rings RF	
Flanged ring RF 7, PN6	110628790
Flanged ring RF 9, PN6	110679395
Flanged ring RF 13, PN6	110679498
Flanged ring RF 10, PN6	110851499

#### Threaded adapter R

Threaded adapter R 2, GG	110626790
Threaded adapter R 6, GG	110678493
Threaded adapter R 1, GG	110786891
Threaded adapter R 7, GG	110787094
Threaded adapter R 24, GG	110880596

### **Thermal insulation**

#### Thermal insulation shell

Thermal insulation shell

4206066



## **Electrical accessories**

# Pump control

Timer switch SK 601N	
Switchgear SK 601N	2120443
Plug	
Angle plug	
Angle plug	4150229
Connector	
Wilo-Connector	4200870
PWM signal cable	
PWM signal cable	4193901
Bidirectional iPWM control cable	4222049

## Services

With Wilo as your partner, you can not only be sure of choosing high-quality product solutions, but also of benefiting from a comprehensive, worry-free package of well thought-out services. We collaborate to develop a service concept tailored to your individual needs; with our expertise and personal consultancy, we make sure that the operation of your systems is as energy-efficient, reliable and economical as possible. All the while our competent Wilo service technicians are ready to assist you with fast, reliable and on-time support.

### **Recommended services**

Wilo-Live Assistant Service	2216415
System Optimisation Glandless pumps	2219250
Energy Solutions Glandless pumps	2219285

### More suitable services

Extended Warranty Glandless pumps	2219589
Supervision Glandless pumps	2219320
Installation Glandless pumps	2219355
Commissioning Glandless pumps	2219390
Maintenance BASIC Glandless pumps	2219530
Maintenance COMFORT Glandless pumps	2219416
Maintenance PREMIUM Glandless pumps	2219545
Repair Glandless pumps	2219609