



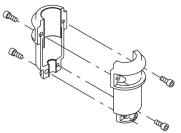
Date:

26/11/2019

Qty. Description

Pump

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.



The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PEEK neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate cast-iron base plate. The base and base plate are kept in position by the tension of the staybolts which hold the pump together. Both the inlet and the outlet side of the base have two pressure gauge tappings. The pump is secured to the foundation by four bolts through the base plate. The flanges are fastened to the base by means of locking rings.



Date:

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Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box holds terminals for these connections:

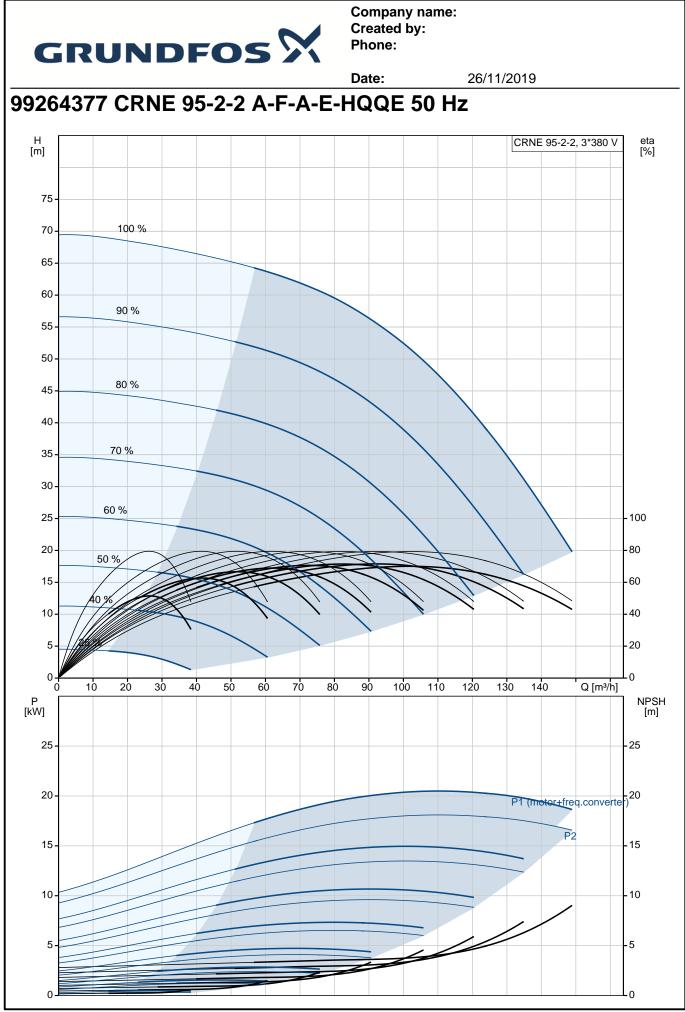
- pump start/stop input (potential-free contact)
- remote setpoint setting via analog signal, 0-10 V, 0(4)-20 mA
- 10 V voltage supply for setpoint potentiometer, Imax = 5 mA
- three analog sensor inputs, 0-10 V, 0(4)-20 mA
- 24 V voltage supply for sensor, Imax = 40 mA
- one analog output
- three digital inputs
- two Pt100 inputs
- two potential-free fault signal relays with changeover contact, reporting "Fault", "Operation" or "Ready"
- RS-485 GENIbus connection
- interface for Grundfos CIM fieldbus module.

Technical data

Controls: Frequency converter: Pressure sensor:	Built-in No			
Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density at selected liquid tempe	Water -40 120 °C 20 °C erature: 998.2 kg/m ³			
Technical: Pump speed on which pump da Rated flow: Rated head: Pump orientation: Shaft seal arrangement: Code for shaft seal: Curve tolerance:	ta are based: 3560 rpm 114 m³/h 46.4 m Vertical Single HQQE ISO9906:2012 3B			
Materials: Base: Impeller: Bearing: Support bearing: Material certified according to:	Stainless steel EN 1.4408 Stainless steel EN 1.4401 WC/WC Graflon European standards			



			Date:	26/11/2019	
ty.	Description				
	Installation:				
	Maximum ambient temperature:	40 °C			
	Maximum operating pressure:	16 bar			
	Max pressure at stated temp:	16 bar / 120 °C			
	Type of connection:	DIN			
	Size of inlet connection:	DN 100			
	Size of outlet connection:	DN 100			
	Pressure rating for pipe connect	tion: PN 16			
	Flange size for motor:	FF300			
	Electrical data:				
	Motor standard:	IEC			
	Motor type:	160LB			
	IE Efficiency class:	IE3			
	Rated power - P2:	18.5 kW			
	Power (P2) required by pump:	18.5 kW			
	Mains frequency:	50 Hz			
	Rated voltage:	3 x 380-480 V			
	Rated current:	37.0-31.0 A			
	Cos phi - power factor:	0.91-0.88			
	Rated speed:	480-3540 rpm			
	Efficiency:	IE3 92,4%			
	Motor efficiency at full load:	92.4 %			
	Number of poles:	2			
	Enclosure class (IEC 34-5):	- IP55			
	Insulation class (IEC 85):	F			
	Motor No:	85901026			
	Others:				
	Net weight:	251 kg			
	Gross weight:	305 kg			
	Shipping volume:	1.14 m ³			
	Thrust handling device:	N			
	Approvals:	CE, EAC, ACS, WRA	\$		
	Country of origin:	GB			
	Custom tariff no.:	84137075			
	Oustonn tanin no	0+10/0/0			
		04137073			



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Description	Value	H [m]			CRNE 95-2-2, 3*380 V	Ē
General information:						
Product name:	CRNE 95-2-2	70 -	100 %			
	A-F-A-E-HQQE					
Product No:	99264377	65 -				1
EAN number:	5713826223335	60 -	90 %			1
	5713826223335	55 -				1
Technical:		50 -				1
Pump speed on which pump data are based:	3560 rpm	45 -	80 %			
	•	40 -				
Rated flow:	114 m³/h	35 -	70 %			
Rated head:	46.4 m	30 -				
Head max:	69.5 m	25 -	60 %			10
Stages:	2					
Impellers:	2	20 -	50 %		' Last	- 80
Number of reduced-diameter impellers:	2	15 -	AO	TTT	MINT	60
Low NPSH:	No	10 -		1.1		- 40
Pump orientation:	Vertical	5 -	1000			20
Shaft seal arrangement:	Single	o –				Lo
Code for shaft seal:	HQQE	0	20 40	60 80	100 120 Q [m³/h]	
Curve tolerance:	ISO9906:2012 3B	P [kW]				^
Pump version:	A	25 -				- 25
Model:	Α					
Materials:		20 -			P1 (motor+freq.com	TV ĞR€
Base:	Stainless steel	15 -			P2	15
	EN 1.4408					
Impeller:	Stainless steel	10 -				- 10
•	EN 1.4401					_
Material code:	A	5-				-5
Code for rubber:	E					Lo
Bearing:	WC/WC	7				
Support bearing:	Graflon		308 314			
Material certified according to:	European standards	— ,				
Installation:		-				
Maximum ambient temperature:	40 °C	526				
Maximum operating pressure:	16 bar	— ļ_l				
Max pressure at stated temp:	16 bar / 120 °C	<u>G 1/2</u>	350 3 K 0 <u>G 1/2</u>			
Type of connection:	DIN	— <u> </u>	<u> </u>			
Size of inlet connection:	DN 100	— Ĭ				
Size of outlet connection:	DN 100	795			8 x 18	
Pressure rating for pipe connection:	PN 16	N/A	4 X G 1/2	/	/ <u> </u>	
Flange size for motor:	FF300					
Connect code:	F	4			151	
Liquid:	•		225	100 350		
Pumped liquid:	Water		380	419		
Liquid temperature range:	-40 120 °C					
Selected liquid temperature:	20 °C		@ [@			
Density at selected liquid temperature:	998.2 kg/m ³	NCC NO	Group 2			
Electrical data:	590.2 Ng/III-	m				
Motor standard:	IEC					
Motor type:	160LB					
IE Efficiency class:	IE3					
Rated power - P2:	18.5 kW		12: P1100 B 18: P1100 A 17: P1100 A 16: GND (frame)			
Power (P2) required by pump:	18.5 kW		15: 24V 14: Sanaor input2 13: GND 12: Analog subst			
Mains frequency:	50 Hz	#	11: Digital input 4 10: Digital input 3 11: Digital input 3 2: GND (frame)			
Rated voltage:	3 x 380-480 V		2 2 2 2 2 2 2 2 2 2 2 2 2 2	2		
Rated current:	37.0-31.0 A			2		
Cos phi - power factor:	0.91-0.88		6: GND (frame) 5: +10V			
Rated speed:	480-3540 rpm	1. A A A A A A A A A A A A A A A A A A A	4: Setpoint input 3: GND (frame) 2: Statistop			
Efficiency:	IE3 92,4%	L				

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		Date:	26/11/2019
Description	Value		
Motor efficiency at full load:	92.4 %	-	
Number of poles:	2		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Motor protec:	YES		
Motor No:	85901026		
Controls:			
Function Module:	ADVANCED I/O		
Frequency converter:	Built-in		
Pressure sensor:	No		
Others:			
Net weight:	251 kg		
Gross weight:	305 kg		
Shipping volume:	1.14 m³		
Thrust handling device:	Ν		
Approvals:	CE, EAC, ACS, WRAS		
Country of origin:	GB		
Custom tariff no.:	84137075		

