

**Date:** 26/11/2019

Qty. | Description

1 | CRNE 95-1-1 A-F-A-E-HQQE



Note! Product picture may differ from actual product

Product No.: 99264375

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. The Grundfos cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via DIN flanges.

The pump is fitted with a 3-phase, fan-cooled, permanent-magnet, synchronous motor.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement.

## Further product details

An external sensor can be connected if controlled pump operation based on for example flow, differential pressure or temperature is required.

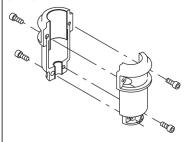
Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

### **Pump**

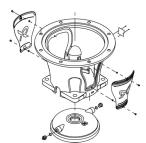
A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.



The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



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The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

#### Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

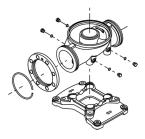


The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PEEK neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate cast-iron base plate. The base and base plate are kept in position by the tension of the staybolts which hold the pump together. Both the inlet and the outlet side of the base have two pressure gauge tappings. The pump is secured to the foundation by four bolts through the base plate. The flanges are fastened to the base by means of locking rings.



#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

### **Technical data**



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Controls:

Frequency converter: Built-in Pressure sensor: No

Liquid:

Pumped liquid: Water Liquid temperature range: -40 .. 120 °C Selected liquid temperature: 20 °C

Density at selected liquid temperature: 998.2 kg/m³

Pump speed on which pump data are based: 3557 rpm

Rated flow: 114 m<sup>3</sup>/h Rated head: 23 m Pump orientation: Vertical Shaft seal arrangement: Single Code for shaft seal: HQQE

Curve tolerance: ISO9906:2012 3B

Materials:

Base: Stainless steel

EN 1.4408

Impeller: Stainless steel

EN 1.4401

Bearing: WC/WC Support bearing: Graflon

Material certified according to: European standards

Installation:

Maximum ambient temperature: 50 °C Maximum operating pressure: 16 bar

16 bar / 120 °C Max pressure at stated temp:

Type of connection: DIN Size of inlet connection: **DN 100** Size of outlet connection: **DN 100** Pressure rating for pipe connection: PN 16 Flange size for motor: FF300

**Electrical data:** 

**IEC** Motor standard: 160MH Motor type: IE5 IE Efficiency class: Rated power - P2: 11 kW Power (P2) required by pump: 11 kW Mains frequency: 50 Hz Rated voltage:

3 x 380-500 V Rated current: 20.3-16.0 A Cos phi - power factor: 0.93-0.90 Rated speed: 360-4000 rpm

Efficiency: 93.1% 93.1 % Motor efficiency at full load: Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F

Motor No: 98971053

Others:

Net weight: 165 kg Gross weight: 219 kg Shipping volume: 1.14 m<sup>3</sup>



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Thrust handling device:

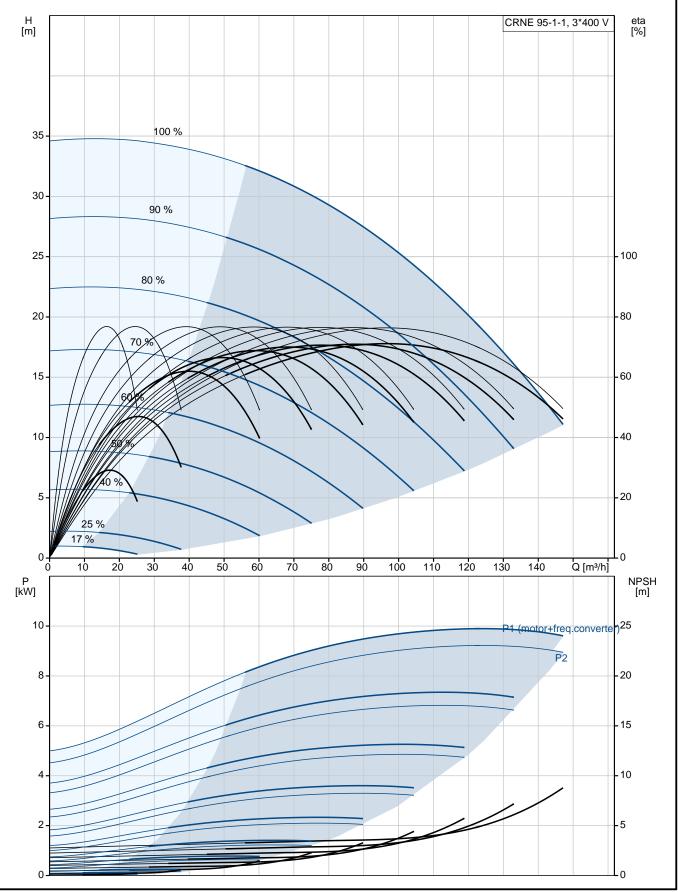
Approvals: CE, EAC, ACS, WRAS

Country of origin: GB
Custom tariff no.: 84137075



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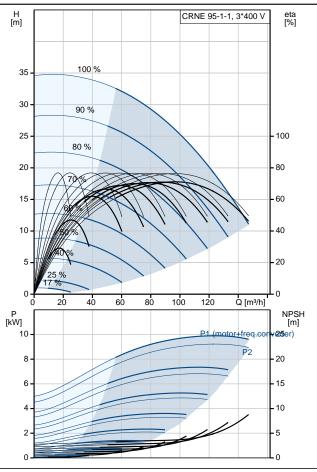
# 99264375 CRNE 95-1-1 A-F-A-E-HQQE 50 Hz

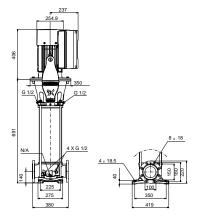


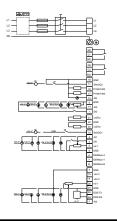


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Description	Value
General information:	
Product name:	CRNE 95-1-1 A-F-A-E-HQQE
Product No:	99264375
EAN number:	5713826223298
	5713826223298
Price:	8.666,00 GBP
Technical:	
Pump speed on which pump data are based:	3557 rpm
Rated flow:	114 m³/h
Rated head:	23 m
Head max:	35.3 m
Stages:	1
Impellers:	1
Number of reduced-diameter impellers:	1
Low NPSH:	No
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	Α
Materials:	
Base:	Stainless steel
	EN 1.4408
Impeller:	Stainless steel
	EN 1.4401
Material code:	Α
Code for rubber:	E
Bearing:	WC/WC
Support bearing:	Graflon
Material certified according to:	European standards
Installation:	
Maximum ambient temperature:	50 °C
Maximum operating pressure:	16 bar
Max pressure at stated temp:	16 bar / 120 °C
Type of connection:	DIN
Size of inlet connection:	DN 100
Size of outlet connection:	DN 100
Pressure rating for pipe connection:	PN 16
Flange size for motor:	FF300
Connect code:	F
Liquid:	•
Pumped liquid:	Water
Liquid temperature range:	-40 120 °C
Selected liquid temperature:	20 °C
Density at selected liquid temperature:	998.2 kg/m³
Electrical data:	555. <u>–</u> Ng/111
Motor standard:	IEC
Motor type:	160MH
IE Efficiency class:	IE5
Rated power - P2:	11 kW
Power (P2) required by pump:	11 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-500 V
Rated current:	20.3-16.0 A
Cos phi - power factor:	0.93-0.90
Rated speed:	360-4000 rpm









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Efficiency:	93.1%
Motor efficiency at full load:	93.1 %
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Motor protec:	YES
Motor No:	98971053
Controls:	
Function Module:	300
Frequency converter:	Built-in
Pressure sensor:	No
Others:	
Net weight:	165 kg
Gross weight:	219 kg
Shipping volume:	1.14 m³
Thrust handling device:	N
Approvals:	CE, EAC, ACS, WRAS
Country of origin:	GB
Custom tariff no.:	84137075



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