

25/05/2021

Qty. | Description

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#### CRN 155-7 A-F-A-E-HQQE



Note! Product picture may differ from actual product

Product No.: 99143280

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A built-in thrust-handling device absorbs hydraulic axial forces which enables the use of a standard motor.

The Grundfos cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Wear parts in the shaft seal are available as service kits and can be replaced without having to renew the complete shaft seal. Power transmission is via a rigid split coupling. Pipe connection is via DIN flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

## Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

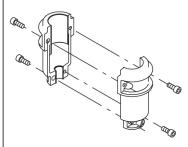
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

### Pump

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.

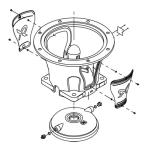


The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



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The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PEEK neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

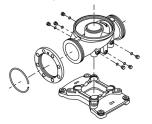
The pump has a stainless-steel base mounted on a separate cast-iron base plate.

The base and base plate are kept in position by the tension of the staybolts which hold the pump together.

Both the inlet and the outlet side of the base have two pressure gauge tappings.

The pump is secured to the foundation by four bolts through the base plate.

The flanges are fastened to the base by means of locking rings.



### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.



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<i>י</i> .	Description					
	Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.					
	A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump must be ordered with an electrically insulated motor bearing.					
	Technical data					
	Liquid:					
	Pumped liquid:	Water				
	Liquid temperature range:	-40 120 °C				
	Selected liquid temperature:	20 °C				
	Density:	998.2 kg/m <sup>3</sup>				
	Technical:					
	Pump speed on which pump data	a are based: 2984 rpm				
	Rated flow:	155 m³/h				
	Rated head:	196.2 m				
	Pump orientation:	Vertical				
	Shaft seal arrangement:	Single				
	Code for shaft seal:	HQQE				
	Approvals:	CE,EAC,UKCA,ACS,WRAS				
	Curve tolerance:	ISO9906:2012 3B				
	Materials:					
	Base:	Stainless steel				
		EN 1.4408				
	Impeller:	Stainless steel				
		EN 1.4401				
	Bearing:	WC/WC				
	Support bearing:	Graflon				
	Thrust handling device:	SiC/WC				
	Material certified according to:	European standards				
	Installation:					
	Maximum ambient temperature:	55 °C				
	Maximum operating pressure:	40 bar				
	Max pressure at stated temp:	25 bar / 120 °C				
		40 bar / 80 °C				
	Type of connection:	DIN				
	Size of inlet connection:	DN 150				
	Size of outlet connection:	DN 150				
	Pressure rating for connection:	PN 25/40				
	Flange size for motor:	FF600				
	Electrical data:					
	Motor standard:	IEC				
	Motor type:	SIEMENS				
	IE Efficiency class:	IE3				
	Rated power - P2:	110 kW				
	Power (P2) required by pump:	110 kW				
	Mains frequency:	50 Hz				
	Rated voltage:	3 x 380-420D/660-725Y V				
	Rated current:	191-176/110-102 A				
	Starting current:	710-710 %				
	Cos phi - power factor:	0.91				
	Rated speed:	2982 rpm				
	Efficiency: Motor efficiency at full load:	IE3 95,2% 95.2-95.2 %				

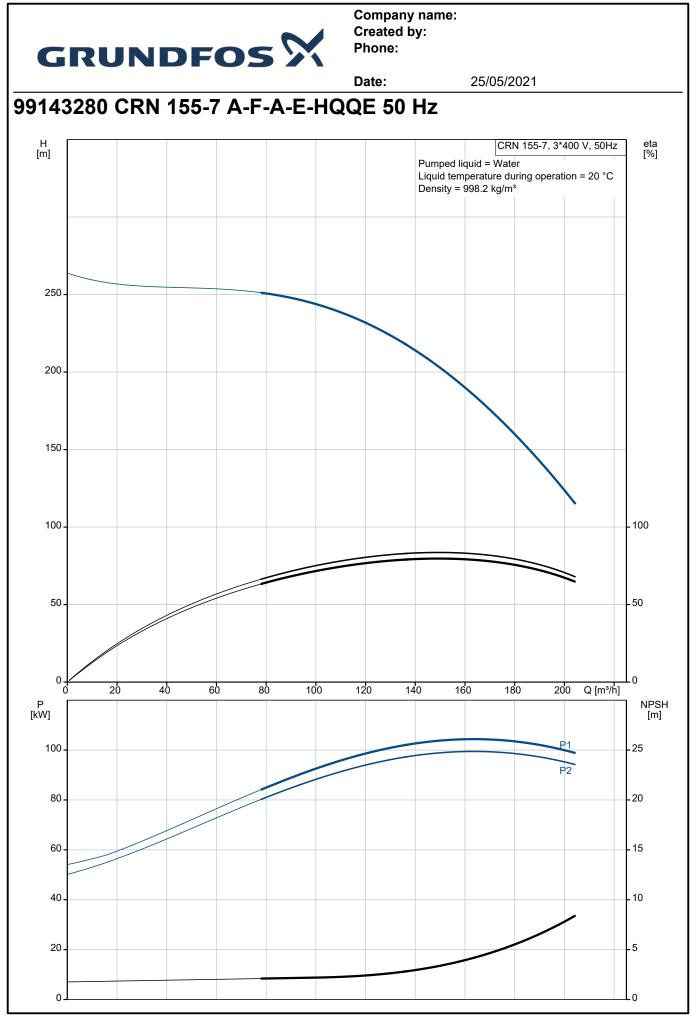


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Thrust handling device:

Company name: Created by: Phone:

25/05/2021 Date: Qty. | Description Motor efficiency at 3/4 load: 95.4-95.4 % Motor efficiency at 1/2 load: 94.9-94.9 % Number of poles: 2 Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Motor No: 83U15244 Controls: Frequency converter: NONE Others: Net weight: 1060 kg Gross weight: 1280 kg Shipping volume: 3.91 m<sup>3</sup> Finnish LVI No.: 4925648



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GRUNDF		Date:	25/05/2021		
Description	Value	H	CRN 155-7, 3*400 V, 50Hz etc		
Description General information:	Value	[m]	Pumped liquid = Water	[%]	
	CRN 155-7	-	Liquid temperature during operation = 20 °C Density = 998.2 kg/m <sup>3</sup>		
Product name:	A-F-A-E-HQQE		Density - 550.2 kg/m		
Product No:	99143280				
EAN number:	5712607553241	250 -			
Technical:		-			
Pump speed on which pump data are based:	2984 rpm	200 -			
Rated flow:	155 m³/h				
Rated head:	196.2 m	150 -			
Maximum head:	263.7 m	100 -			
Stages:	7	-			
Impellers:	7	100 -	1	100	
Low NPSH:	Ν	-			
Pump orientation:	Vertical	-			
Shaft seal arrangement:	Single	50 -		50	
Code for shaft seal:	HQQE				
Approvals:	CE,EAC,UKCA,ACS,WR	0		0	
	AS	d D	50 100 150 Q [m³/h]	NPSH	
Curve tolerance:	ISO9906:2012 3B	P [kW]	P1	[m]	
Pump version:	A	100 -		25	
Model:	A	80 -	P2	20	
Cooling:	IC 411	001		20	
Materials:		60 -		15	
Base:	Stainless steel				
Base:	EN 1.4408	40 -		10	
Impeller:	Stainless steel	20 -		5	
Impeller:	EN 1.4401	-		-	
Material code:	A	•		0	
Code for rubber:	E	515			
Bearing:	WC/WC	616			
Support bearing:	Graflon				
Thrust handling device:	SiC/WC				
Material certified according to:	European standards				
Installation:	55.00				
Maximum ambient temperature:	55 °C	G 1/2 660 G 1/2	2		
Maximum operating pressure:	40 bar		-		
Max pressure at stated temp:	25 bar / 120 °C				
Max pressure at stated temp:	40 bar / 80 °C	1569	8 x 26		
Type of connection: Size of inlet connection:	DIN DN 150	2 X G 1/2 4 X G 1/2	- <u>11</u> // .		
Size of outlet connection:	DN 150 DN 150		4 x 22.5		
Pressure rating for connection:					
Flange size for motor:	PN 25/40 FF600	332	425		
Connect code:	F	485	499		
Liquid:	<b>F</b>	-			
Pumped liquid:	Water	-	Υ		
Liquid temperature range:	-40 120 °C				
Selected liquid temperature:	20 °C	₿ <sup>+⊤</sup> ₿ <sup>+⊤</sup>	₿**		
Density: Electrical data:	998.2 kg/m³		₩ ₩ ₩		
Motor standard:	IEC	TO AMPLIFIER			
	SIEMENS	L1 L2			
Motor type:	IE3				
IE Efficiency class:					
Rated power - P2:	110 kW	.   <b>↓</b> <sup>+†</sup>			
Power (P2) required by pump:	110 kW 50 Hz				
Mains frequency:	50 HZ 3 x 380-420D/660-725Y	-   🛱 🔟 (			
Rated voltage:	5 x 300-420D/000-723Y V	TO AMPLIFIER RELAY L1 L2			



		Date:	
Description	Value		
Rated current:	191-176/110-102 A		
Starting current:	710-710 %		
Cos phi - power factor:	0.91		
Rated speed:	2982 rpm		
Efficiency:	IE3 95,2%		
Motor efficiency at full load:	95.2-95.2 %		
Motor efficiency at 3/4 load:	95.4-95.4 %		
Motor efficiency at 1/2 load:	94.9-94.9 %		
Number of poles:	2		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Motor protec:	PTC		
Motor No:	83U15244		
Controls:			
Frequency converter:	NONE		
Others:			
Net weight:	1060 kg		
Gross weight:	1280 kg		
Shipping volume:	3.91 m³		
Finnish LVI No.:	4925648		
Thrust handling device:	Y		

