

29/08/2019

Qty. | Description

1

## TPE 40-630/2-S A-F-A-BQQE



Product No.: 99114662

Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

TPE 40-630/2-S A-F-A-BQQEThe pump is fitted with an unbalanced rubber bellows seal. TPE 40-630/2-S A-F-A-BQQETPE 40-630/2-S A-F-A-BQQETPE 40-630/2-S A-F-A-BQQEThe shaft seal is according to EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).

Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).

The pump is fitted with a fan-cooled, permanent-magnet synchronous motor. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement.

The pump is fitted with a differential-pressure sensor.

# Further product details

The pump is suitable for applications requiring pressure control. The pump is fitted with a differential-pressure transmitter registering the differential pressure across the pump and enabling constant pressure or proportional-pressure control of the pump.

A control panel enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The control panel has indicator lights for "Operation" and "Fault".

Communication with the pump is possible by means of the Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013.

#### Pump

Pump housing and pump head are electrocoated to improve the corrosion resistance.

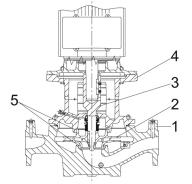
Electrocoating includes:

- 1) Alkaline-based cleaning.
- 2) Pretreatment with zinc phosphate coating.
- 3) Cathodic electrocoating (epoxy).
- 4) Curing of paint film at 200-250 °C.



Date:

29/08/2019



- 1: Pump housing
- 2: Impeller
- 3: Stub shaft
- 4: Pump head/motor stool
- 5: Wear rings

The pump housing is provided with a replaceable brass neck ring to reduce the amount of liquid running from the outlet side of the impeller to the inlet side. The impeller is secured to the shaft with a nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal. The flanges have tappings for mounting of pressure gauges.

The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. The pump shaft is fastened directly on the motor shaft with key and set screws.

# Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5, IM V 1 (Code I) / IM 3001, IM 3011 (Code I).

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

TPE 40-630/2-S A-F-A-BQQEThe terminal box holds terminals for these connections:

- one dedicated digital input
- two analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V; the factory-fitted pressure sensor is connected to one of these inputs
- 5 V voltage supply to potentiometer and sensor
- one configurable digital input or open-collector output



Qty.

Description

-

\_ \_

-

\_

Controls:

Liquid: Pumped liquid:

**Technical:** 

Rated flow:

Materials: Pump housing:

Rated head:

Curve tolerance:

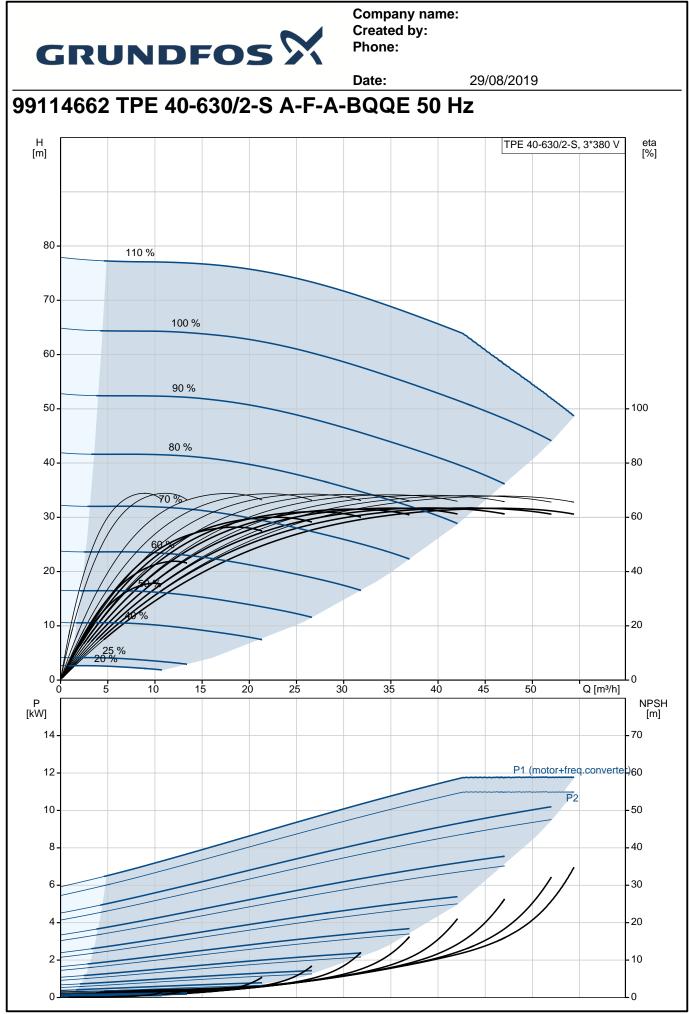
**Company name:** Created by:

Phone: Date: 29/08/2019 Grundfos Digital Sensor input and output 24 V voltage supply for sensors two signal relay outputs (potential-free contacts) **GENIbus** connection interface for Grundfos CIM fieldbus module. TPE 40-630/2-S A-F-A-BQQEThe terminal box holds terminals for these connections: one dedicated digital input two analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 - 3.5 V; the factory-fitted pressure sensor is connected to one of these inputs 5 V voltage supply to potentiometer and sensor one configurable digital input or open-collector output Grundfos Digital Sensor input and output 24 V voltage supply for sensors two signal relay outputs (potential-free contacts) the two power heads communicate via wireless GENIair or wired GENI connection interface for Grundfos CIM fieldbus module. **Technical data** Frequency converter: **Built-in** Water Liquid temperature range: -25 .. 120 °C 20 °C Selected liquid temperature: Density at selected liquid temperature: 998.2 kg/m<sup>3</sup> Pump speed on which pump data are based: 2930 rpm 44.6 m<sup>3</sup>/h 49.9 m Actual impeller diameter: 219 mm Primary shaft seal: BQQE ISO9906:2012 3B Cast iron EN-JL1040 ASTM A48-40 B Cast iron

#### Impeller: EN-JL1030 ASTM A48-30 B Installation: Range of ambient temperature: -20 .. 50 °C Maximum operating pressure: 16 bar Flange standard: DIN Pipe connection: DN 40 Pressure rating: PN 16 Port-to-port length: 440 mm Flange size for motor: FF300 **Electrical data:** Motor type: 160MH IE Efficiency class: IE5 Rated power - P2: 11 kW Mains frequency: 50 Hz



			Date:	29/08/2019	
<i>'</i> .	Description				
	Rated voltage:	3 x 380-500 V			
	Rated current:	20.3-16.0 A			
	Cos phi - power factor:	0.93-0.90			
	Rated speed:	360-4000 rpm			
	Efficiency:	93.1%			
	Motor efficiency at full load:	93.1 %			
	Enclosure class (IEC 34-5):	IP55			
	Insulation class (IEC 85):	F			
	Motor No:	98971273			
	Others:				
	Minimum efficiency index, MEI				
	ErP status:	EuP Standalone/Prod			
	Net weight:	121 kg			
	Gross weight:	140 kg			
	Shipping volume:	1.14 m³			
	Danish VVS No.:	381942630			



Printed from Grundfos Product Centre [2019.04.002]

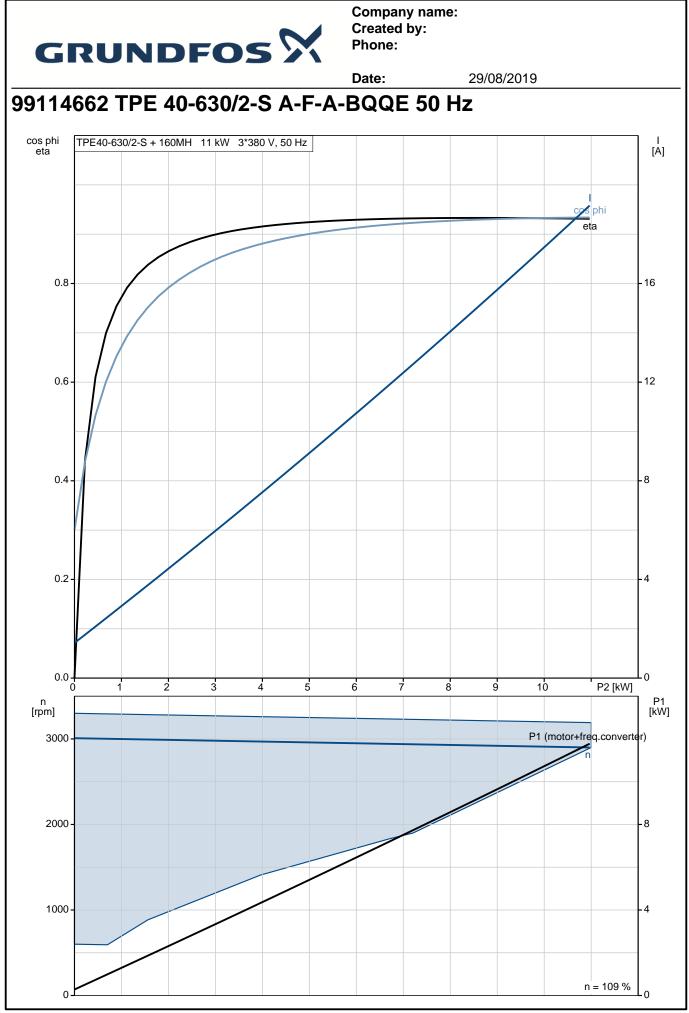


		Date:	29/0	08/2019	
Description	Value	H [m]		TPE 40-630/2-S, 3*380 V	eta [%]
General information:					[,3]
Product name:	TPE 40-630/2-S A-F-A-BQQE	80 -	110 %		
Product No:	99114662		110 %		
EAN number:	5712607033514	70 -			
	5712607033514		100 %		
Price:	8.572,00 GBP	60 -			
Technical:	0.072,00 001	_	90 %		
Pump speed on which pump data are		50 -	00 /0		- 100
based:	2930 rpm		80 %		
Rated flow:	44.6 m³/h	40 -	80 %		- 80
Rated head:	49.9 m	_	~78.%		
Head max:	630 dm	30-	111		- 60
Actual impeller diameter:	219 mm				
•		20//			- 40
Primary shaft seal:	BQQE				
Curve tolerance:	ISO9906:2012 3B	10 -	10 %o		- 20
Pump version:	A	26	5%		
Model:	A		40 45 5		Lo
Materials:		0 5 P	10 15 20 25	5 30 35 40 45 Q [m³/h]	NPS
Pump housing:	Cast iron	[kŴ]			[m]
	EN-JL1040			P1 (motor+freq.con	Verter)
	ASTM A48-40 B	12 -			- 60001)
Impeller:	Cast iron	10 -		P2	- 50
	EN-JL1030	8 -			- 40
	ASTM A48-30 B	6-			- 30
Material code:	Α	0			
Installation:		4 -			- 20
Range of ambient temperature:	-20 50 °C	2-		1	- 10
Maximum operating pressure:	16 bar	0			Lo
Flange standard:	DIN	ů,			-
Pipe connection:	DN 40	254.9			
Pressure rating:	PN 16	237	173	173	
Port-to-port length:	440 mm				
Flange size for motor:	FF300			•	
Connect code:	F		× •		
Liquid:		350	Rp 1/4		
	Water				
Pumped liquid:					
Liquid temperature range:	-25 120 °C	40	440		
Selected liquid temperature:	20 °C	150 147 -		··· •	
Density at selected liquid temperature:	998.2 kg/m <sup>3</sup>		M16		
Electrical data:	4001411		······	_	
Motor type:	160MH		← f-X-+		
IE Efficiency class:	IE5		n A		
Rated power - P2:	11 kW		-	220	
Mains frequency:	50 Hz				
Rated voltage:	3 x 380-500 V		т		
Rated current:	20.3-16.0 A				
Cos phi - power factor:	0.93-0.90		<u> </u>		
Rated speed:	360-4000 rpm				
Efficiency:	93.1%				
Motor efficiency at full load:	93.1 %				
Enclosure class (IEC 34-5):	IP55		17 HT		
Insulation class (IEC 85):	F	<u>~~</u> \$~~\$			
Motor protec:	YES	00			
Motor No:	98971273				
Controls:	50311215				
			B GENERAL Y B GENERAL B T GAND		
Control panel:	HMI300 - Advanced				
Function Module: Frequency converter:	300				
roguopou convertori	Built-in		· ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~		

Printed from Grundfos Product Centre [2019.04.002]



GROND			
		Date:	29/08/2019
Description	Value		
Others:			
Minimum efficiency index, MEI :	0.7		
ErP status:	EuP Standalone/Prod.		
Net weight:	121 kg		
Gross weight:	140 kg		
Shipping volume:	1.14 m³		
Config. file no:	99137017		
Danish VVS No.:	381942630		



### Printed from Grundfos Product Centre [2019.04.002]