

20/08/2019

Qty. | Description

## 1 TPE 125-95/4 A-F-A-BQQE



Product No.: 99113655

Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

TPE 125-95/4 A-F-A-BQQEThe pump is fitted with an unbalanced rubber bellows seal. TPE 125-95/4 A-F-A-BQQETPE 125-95/4 A-F-A-BQQETPE 125-95/4 A-F-A-BQQEThe shaft seal is according to EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).

Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).

The pump is fitted with a fan-cooled, permanent-magnet synchronous motor. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement.

## Further product details

A control panel enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The control panel has indicator lights for "Operation" and "Fault".

Communication with the pump is possible by means of the Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)
- "Alarm": Motor has stopped (flashing red indicator lights).

Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013.

#### Pump

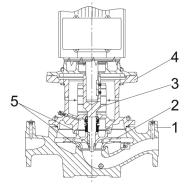
Pump housing and pump head are electrocoated to improve the corrosion resistance. Electrocoating includes:

- 1) Alkaline-based cleaning.
- 2) Pretreatment with zinc phosphate coating.
- 3) Cathodic electrocoating (epoxy).
- 4) Curing of paint film at 200-250 °C.



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- 1: Pump housing
- 2: Impeller
- 3: Stub shaft
- 4: Pump head/motor stool
- 5: Wear rings

The pump housing is provided with a replaceable brass neck ring to reduce the amount of liquid running from the outlet side of the impeller to the inlet side. The impeller is secured to the shaft with a nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal. The flanges have tappings for mounting of pressure gauges.

The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. The pump shaft is fastened directly on the motor shaft with key and set screws.

### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5, IM V 1 (Code I) / IM 3001, IM 3011 (Code I).

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

TPE 125-95/4 A-F-A-BQQEThe terminal box holds terminals for these connections:

- one dedicated digital input
- two analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V
- 5 V voltage supply to potentiometer and sensor
- one configurable digital input or open-collector output
- Grundfos Digital Sensor input and output



Company name:

	GRUNDFO	os X	Company n Created by: Phone:			
			Date:	20/08/2019		
Qty.	Description         • 24 V voltage supply for sensors         • two signal-relay outputs (potential-free contacts)         • GENIbus connection         • interface for Grundfos CIM fieldbus module.					
<ul> <li>TPE 125-95/4 A-F-A-BQQEThe terminal box holds terminals for these connections:</li> <li>one dedicated digital input</li> <li>two analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 - 3.5 V</li> <li>5 V voltage supply to potentiometer and sensor</li> <li>one configurable digital input or open-collector output</li> <li>Grundfos Digital Sensor input and output</li> <li>24 V voltage supply for sensors</li> <li>two signal relay outputs (potential-free contacts)</li> <li>the two power heads communicate via wireless GENIair or wired GENI connect</li> <li>interface for Grundfos CIM fieldbus module.</li> </ul>						
	Technical data					
	Controls: Frequency converter:	Built-in				
	Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density at selected liquid tempe	Water -25 120 °C 20 °C rature: 998.2 kg/m	3			
	<b>Technical:</b> Pump speed on which pump da Rated flow: Rated head: Actual impeller diameter: Primary shaft seal: Curve tolerance:	ta are based: 1460 128 m³/h 7.56 m 176 mm BQQE ISO9906:2012 3B	) rpm			
	Materials: Pump housing:	Cast iron EN-JL1040				
	Impeller:	ASTM A48-40 B Cast iron EN-JL1030 ASTM A48-30 B				
	Installation: Range of ambient temperature: Maximum operating pressure: Flange standard: Pipe connection: Pressure rating: Port-to-port length: Flange size for motor:	-20 50 °C 16 bar DIN DN 125 PN 16 620 mm FF215				
	Electrical data: Motor type: IE Efficiency class: Rated power - P2:	112ME IE5 4 kW				

4 kW

50 Hz

3 x 380-500 V

7.70-6.00 A

Rated power - P2:

Mains frequency:

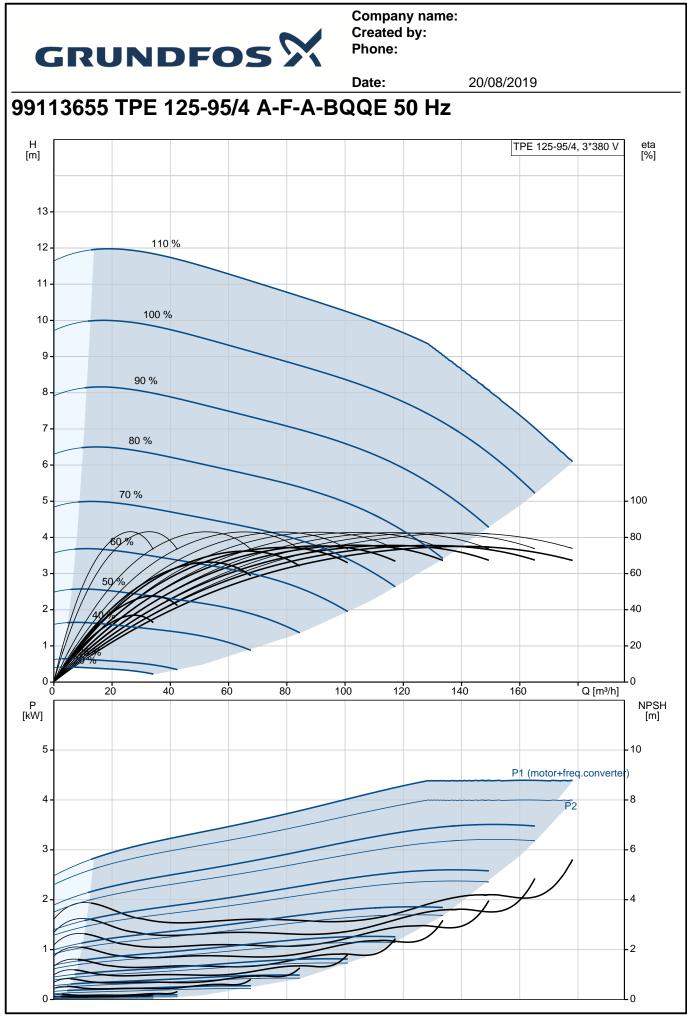
Rated voltage:

Rated current:



Company name: Created by:

1	<b>Description</b>		Date:	20/08/2019		
	Cos phi - power factor: Rated speed: Efficiency: Motor efficiency at full load: Enclosure class (IEC 34-5): Insulation class (IEC 85): Motor No:	0.92-0.87 180-2200 rpm 90.3% 90.3 % IP55 F 98971183				
		90971105				
	Others: Minimum efficiency index, MEI ≥: 0.7					
	ErP status:	EuP Standalone/Pro	od.			
	Net weight:	134 kg				
	Gross weight:	153 kg 1.14 m³				
	Shipping volume: Danish VVS No.:	382057095				
	Danish VVS No	302037095				
l						
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		Date:	20/08	3/2019	
Description	Value	H [m]		TPE 125-95/4, 3*380 V	eta [%]
General information:		- `			1
Product name:	TPE 125-95/4	13 -			
	A-F-A-BQQE	12-	110 %		
Product No:	99113655	11 -			
EAN number:	5712607013547	10-	100 %		
	5712607013547	9-			
Technical:			90 %		
Pump speed on which pump data are based:	1460 rpm	8-			-
Rated flow:	128 m³/h	7-	80 %		
Rated head:	7.56 m	6-			
Head max:	95 dm	5-	70 %		100
Actual impeller diameter:	176 mm	4 -	RIPE		- 80
Primary shaft seal:	BQQE				
Curve tolerance:	ISO9906:2012 3B	3-	50 %		- 60
Pump version:	A	2-			- 40
Model:	А	1 -			- 20
Materials:			20		Lo
Pump housing:	Cast iron	Ö	20 40 60 80	100 120 140 160 Q [m³/h]	-
	EN-JL1040	P [kW]			NPSH [m]
	ASTM A48-40 B	5-			- 10
Impeller:	Cast iron			P1 (motor+freq.cor	1
•	EN-JL1030	4 -		P2	-8
	ASTM A48-30 B	3 -			-6
Material code:	A				
Installation:		2-		P	- 4
Range of ambient temperature:	-20 50 °C				
Maximum operating pressure:	16 bar	1		5	-2
Flange standard:	DIN	0			Lo
Pipe connection:	DN 125	#t			
Pressure rating:	PN 16	201	250		
Port-to-port length:	620 mm				
Flange size for motor:	FF215				
Connect code:	F				
Liquid:				<sup>32</sup> <b>↑</b>	
Pumped liquid:	Water				
Liquid temperature range:	-25 120 °C			53	
Selected liquid temperature:	20 °C	125	620	_ <b>&gt;</b>	
Density at selected liquid temperature:	998.2 kg/m <sup>3</sup>	193 243	*		
Electrical data:				<i>د</i> و ا	
Motor type:	112ME		E R. A	1 <u>3</u>	
IE Efficiency class:	IE5	; <b>i</b> < (())			
Rated power - P2:	4 kW			978 878	
Mains frequency:	50 Hz		170 183.5	5x Ø 18	
Rated voltage:	3 x 380-500 V				
Rated current:	7.70-6.00 A		-		
Cos phi - power factor:	0.92-0.87				
Rated speed:	180-2200 rpm	PE	<u> </u>		
Efficiency:	90.3%		800		
Motor efficiency at full load:	90.3 %				
Enclosure class (IEC 34-5):	IP55	-201			
Insulation class (IEC 85):	F	(undate			
Motor protec:	YES				
Motor No:	98971183		22 Life		
Controls:		-38.17 (0 -38.17 (0			
Control panel:	HMI200 - Standard		A GENBUR A V GENBUR V R GENBUR V		
Function Module:	FM300 - Advanced		3 0AD 15 +44 V 8 +44 V		
Frequency converter:	Built-in				
Others:			41/ 7 A2		

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		Date:	20/08/2019
Description Value			
Minimum efficiency index, MEI ≥:	0.7	_	
ErP status:	EuP Standalone/Prod.		
Net weight:	134 kg		
Gross weight:	153 kg		
Shipping volume:	1.14 m <sup>3</sup>		
Config. file no:	99100731		
Danish VVS No.:	382057095		

