

Date: 29/10/2020 Qty. Description NBE 50-315/303 AF2ABQQE 1 Note! Product picture may differ from actual product Product No.: 99101971 Non-self-priming, single-stage, centrifugal volute pump designed according to ISO 5199 with dimensions and rated performance according to EN 733 (10 bar). Flanges are PN 16 with dimensions according to EN 1092-2. The pump has an axial suction port, radial discharge port, horizontal shaft and a back pull-out design enabling removal of the motor, motor stool, cover and impeller without disturbing the pump housing or pipework. The unbalanced rubber bellows seal is according to DIN EN 12756. The pump is close-coupled to a fan-cooled, permanent-magnet synchronous motor. The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013. An external sensor can be connected if controlled pump operation is required for flow, differential pressure or temperature control. An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status: "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights) "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights) "Alarm": Motor has stopped (flashing red indicator lights). Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption". The back pull-out design means that the pump can be serviced by a single person without disturbing the pump housing or pipes. Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. Pump The pump housing has both a priming and a drain hole closed by plugs. The impeller is a closed impeller with

double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust.

Wear rings used in pump housing and for impeller are made of bronze/brass or cast iron.



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Qty. | Description

Motor stool and pump cover are made of cast iron (EN-GJL-250). Coupling guards are fitted to the motor stool. The pump cover is provided with a manual air vent screw for venting of the pump housing and the shaft seal chamber.

Date:

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

The pump housing has feet.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box holds terminals for these connections:

- one dedicated digital input
- two analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V
- 5 V voltage supply to potentiometer and sensor
- one configurable digital input or open-collector output
- Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal-relay outputs (potential-free contacts)
- GENIbus connection
- interface for Grundfos CIM fieldbus module.

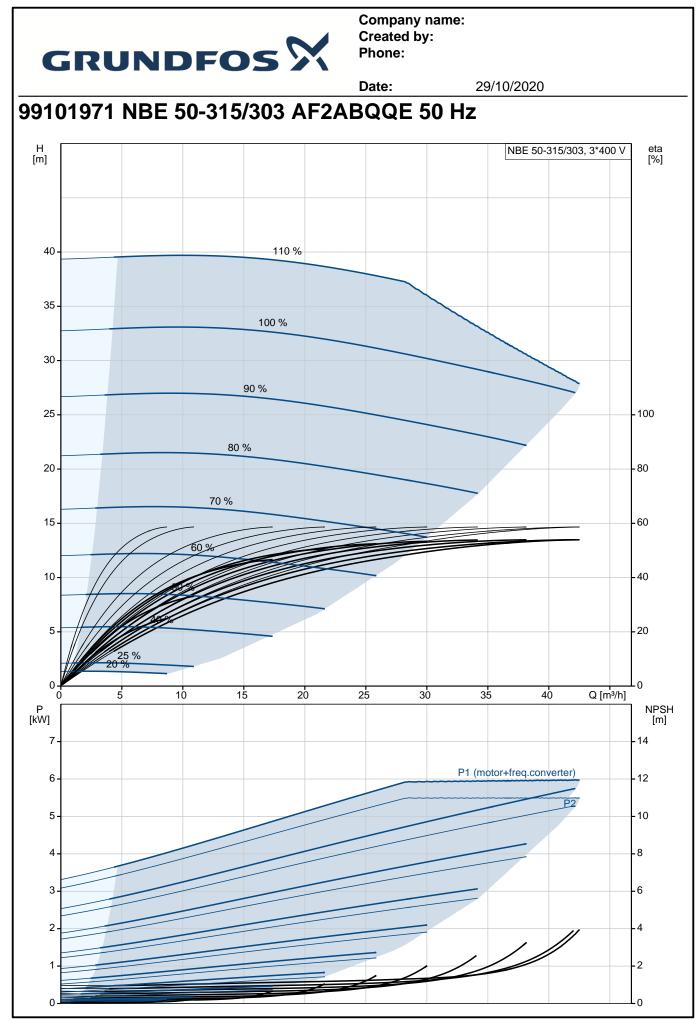
Further product details

Technical data

Controls: Frequency converter:	Built-in
Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -25 120 °C 20 °C 998.2 kg/m³
Technical: Pump speed on which pump dat Rated flow: Rated head: Actual impeller diameter: Nominal impeller diameter: Shaft seal arrangement: Code for shaft seal: Curve tolerance: Bearing design:	a are based: 1450 rpm 42.2 m³/h 27.1 m 303 mm 315 Single BQQE ISO9906:2012 3B2 Standard
Materials: Pump housing:	Cast iron EN-GJL-250 ASTM class 35



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Description				
Wear ring: Impeller: Shaft:	Brass Cast iron EN-GJL-200 ASTM class 30 Stainless steel EN 1.4301 AISI 304			
Pipe connection standard: Size of inlet connection: Size of outlet connection:	16 bar EN 1092-2 DN 65 DN 50 EN 1092-2			
Mains frequency: Rated voltage: Rated current:	IE5 5.5 kW 50 Hz 3 x 380-500 V 10.5-8.40 A 0.92-0.88 180-2200 rpm 91.9% 91.9 % 4 IP55 F 98971267			
Others: Minimum efficiency index, MEI å Net weight: Gross weight: Shipping volume: Country of origin: Custom tariff no.:	‰¥: 0.70 147 kg 168 kg 0.509 m³ HU 84137051			



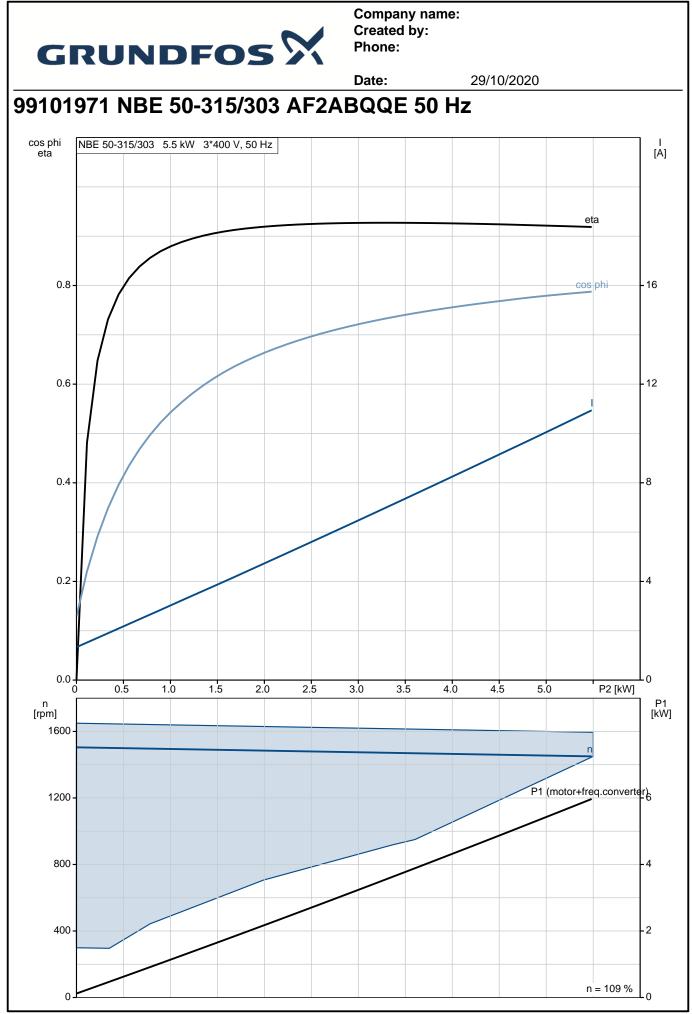


		Date:	29/10/2	2020	
Description	Value	H [m]		NBE 50-315/303, 3*400 \	/ eta [%]
General information:					
Product name:	NBE 50-315/303 AF2ABQQE	40 -	110 %		
Product No:	99101971	40 -	110 //		_
EAN number:	5712606792337	35 -			
Price:	GBP 5275		100 %		
Fechnical:	GBP 5275	30 -			
			90 %		
Pump speed on which pump data are based:	1450 rpm	25 -			- 100
Rated flow:	42.2 m³/h		80 %		
Rated head:	27.1 m	20 -			- 80
Actual impeller diameter:	303 mm		70 %		
Nominal impeller diameter:	315	15-	60.%		- 60
Shaft seal arrangement:	Single		11		40
Shaft diameter:	32 mm	10-			- 40
Code for shaft seal:	BQQE				
Curve tolerance:	ISO9906:2012 3B2	5-	%		- 20
Pump version:	A	26%			_
Bearing design:	Standard	0 5	10 15 20 2	25 30 35 Q [m³/h	⊥0]
Materials:	Standalu	P [kW]			- NPS
Pump housing:	Cast iron				[m]
Pump housing: Pump housing:	EN-GJL-250	6 -	F	P1 (motor+freq.converter)	12
				P2	
Pump housing:	ASTM class 35	5 -			- 10
Near ring:	Brass	4-			- 8
mpeller:	Cast iron	3			- 6
mpeller:	EN-GJL-200	2			4
mpeller:	ASTM class 30				
Shaft:	Stainless steel	1-			-2
Shaft:	EN 1.4301	0			L ₀
Shaft:	AISI 304				
Material code:	А	368		<u> </u>	
Code for rubber:	E	- 125			1 P
nstallation:		1 A P			t)
Maximum ambient temperature:	50 °C				À
Maximum operating pressure:	16 bar	°↓┤╱┼╶╋╺╋			
Pipe connection standard:	EN 1092-2				
Size of inlet connection:	DN 65	125	\1XM32+5		
Size of outlet connection:	DN 50				000
Pipe connection standard:	EN 1092-2	00	Ø	-1-1	
Pressure rating for connection:	PN 16				$\neg \neg$
Pump housing with feet:	Yes			58	
Support block:	N			∙_}¢↓₽/¯_\r	
Connect code:	F2	*	317		
_iquid:			, ∼ *** •		
Pumped liquid:	Water				
Liquid temperature range:	-25 120 °C				
Selected liquid temperature:	-25 120 °C 20 °C		-Ft		
Density:	998.2 kg/m ³		Ø.		
Electrical data:	155				
E Efficiency class:	IE5				
Rated power - P2:	5.5 kW		2 11 DHOC2 11 DHOC2 11 Protorized		
Aains frequency:	50 Hz	<u>~~</u> \$~~\$			
Rated voltage:	3 x 380-500 V				
Rated current:	10.5-8.40 A				
Cos phi - power factor:	0.92-0.88	-2817 \$ -2817 \$ -2817			
Rated speed:	180-2200 rpm		A GENELLA V V GENELLA V B GENELLA B		
Efficiency:	91.9%		2 GAD 15 +24.V 18 +24.V		
Motor efficiency at full load:	91.9 %				
Number of poles:	4	*******************************			

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Description	Value		
Enclosure class (IEC 34-5):	IP55	_	
Insulation class (IEC 85):	F		
Motor protec:	ELEC		
Motor No:	98971267		
Mount. design. acc. IEC 34-7:	IM V1/B5		
Controls:			
Control panel:	HMI300 - Advanced		
Function Module:	FM300 - Advanced		
Frequency converter:	Built-in		
Others:			
Minimum efficiency index, MEI ≥:	0.70		
Net weight:	147 kg		
Gross weight:	168 kg		
Shipping volume:	0.509 m ³		
Country of origin:	HU		
Custom tariff no.:	84137051		



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