
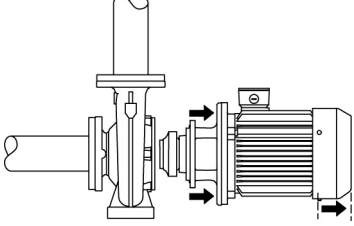


Qty.	Description
1	<p data-bbox="201 338 539 365">NB 125-400/368 ASF2ABQQE</p>  <p data-bbox="201 663 464 689">Product No.: 98975792</p> <p data-bbox="201 723 1426 770">Non-self-priming, single-stage, centrifugal volute pump designed according to ISO 5199 with dimensions and rated performance according to EN 733 (10 bar).</p> <p data-bbox="201 779 1417 853">Flanges are PN 16 with dimensions according to EN 1092-2. The pump has an axial suction port, radial discharge port, horizontal shaft and a back pull-out design enabling removal of the motor, motor stool, cover and impeller without disturbing the pump housing or pipework.</p> <p data-bbox="201 864 922 891">The unbalanced rubber bellows seal is according to DIN EN 12756.</p> <p data-bbox="201 898 890 925">The pump is close-coupled to a fan-cooled asynchronous motor.</p> <p data-bbox="201 931 1382 978">The back pull-out design means that the pump can be serviced by a single person without disturbing the pump housing or pipes.</p>  <p data-bbox="201 1234 1455 1308">Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.</p> <p data-bbox="201 1352 284 1379">Pump</p> <p data-bbox="201 1388 1433 1462">The pump housing has both a priming and a drain hole closed by plugs. The impeller is a closed impeller with double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust.</p> <p data-bbox="201 1471 1023 1498">Wear rings used in pump housing and for impeller are made of bronze/brass.</p> <p data-bbox="201 1505 1433 1552">Motor stool and pump cover are made of cast iron (EN-GJL-250). Coupling guards are fitted to the motor stool. The pump cover is provided with a manual air vent screw for venting of the pump housing and the shaft seal chamber.</p> <p data-bbox="201 1585 1455 1659">The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.</p> <p data-bbox="201 1668 347 1695">Primary seal:</p> <ul data-bbox="240 1704 788 1760" style="list-style-type: none">• Rotating seal ring material: silicon carbide (SiC)• Stationary seat material: silicon carbide (SiC) <p data-bbox="201 1767 1455 1814">This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.</p> <p data-bbox="201 1823 852 1850">Secondary seal material: EPDM (ethylene-propylene rubber)</p> <p data-bbox="201 1856 1075 1883">EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.</p> <p data-bbox="201 1890 504 1917">The pump housing has feet.</p> <p data-bbox="201 1924 1426 1998">The pump is to be secured to the foundation with bolts through the pump housing feet and motor feet. The pump is delivered with steel support blocks. The support blocks provide horizontal alignment of the pump and ensure clearance between the motor stool/motor flange and the foundation.</p> <p data-bbox="201 2029 284 2056">Motor</p>

Qty. Description

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump must be ordered with an electrically insulated motor bearing.

Further product details
Technical data
Controls:

Frequency converter: NONE

Pressure sensor: N

Liquid:

Pumped liquid: Water

Liquid temperature range: -25 .. 120 °C

Selected liquid temperature: 20 °C

Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 1480 rpm

Rated flow: 238.8 m³/h

Rated head: 43.76 m

Actual impeller diameter: 368 mm

Nominal impeller diameter: 400

Shaft seal arrangement: Single

Code for shaft seal: BQQE

Curve tolerance: ISO9906:2012 3B

Bearing design: Standard

Materials:

Pump housing: Cast iron
EN-GJL-250
ASTM class 35

Wear ring: Brass

Impeller: Cast iron
EN-GJL-200
ASTM class 30

Shaft: Stainless steel
EN 1.4301
AISI 304

Internal pump house coating: CED

Installation:

Maximum ambient temperature: 55 °C

Maximum operating pressure: 16 bar

Pipe connection standard: EN 1092-2

Size of inlet connection: DN 150

Qty.	Description
	<p>Size of outlet connection: DN 125 Pressure rating for connection: PN 16 Bearing lubrication: Grease Pump housing with feet: Yes Support block: Y</p> <p>Electrical data: Motor type: SIEMENS IE Efficiency class: IE3 Rated power - P2: 45 kW Mains frequency: 50 Hz Rated voltage: 3 x 380-420D/660-725Y V Rated current: 83,0-77,0/48,0-44,5 A Starting current: 640-640 % Cos phi - power factor: 0.9 Rated speed: 1480 rpm Efficiency: IE3 94,2% Motor efficiency at full load: 94.2-94.2 % Motor efficiency at 3/4 load: 94.9-94.9 % Motor efficiency at 1/2 load: 95.1-95.1 % Number of poles: 4 Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Motor No: 99032214</p> <p>Others: Minimum efficiency index, MEI ≥: 0.55 Net weight: 581 kg Gross weight: 607 kg Shipping volume: 0.85 m³ Country of origin: HU Custom tariff no.: 84137051</p>



Company name:

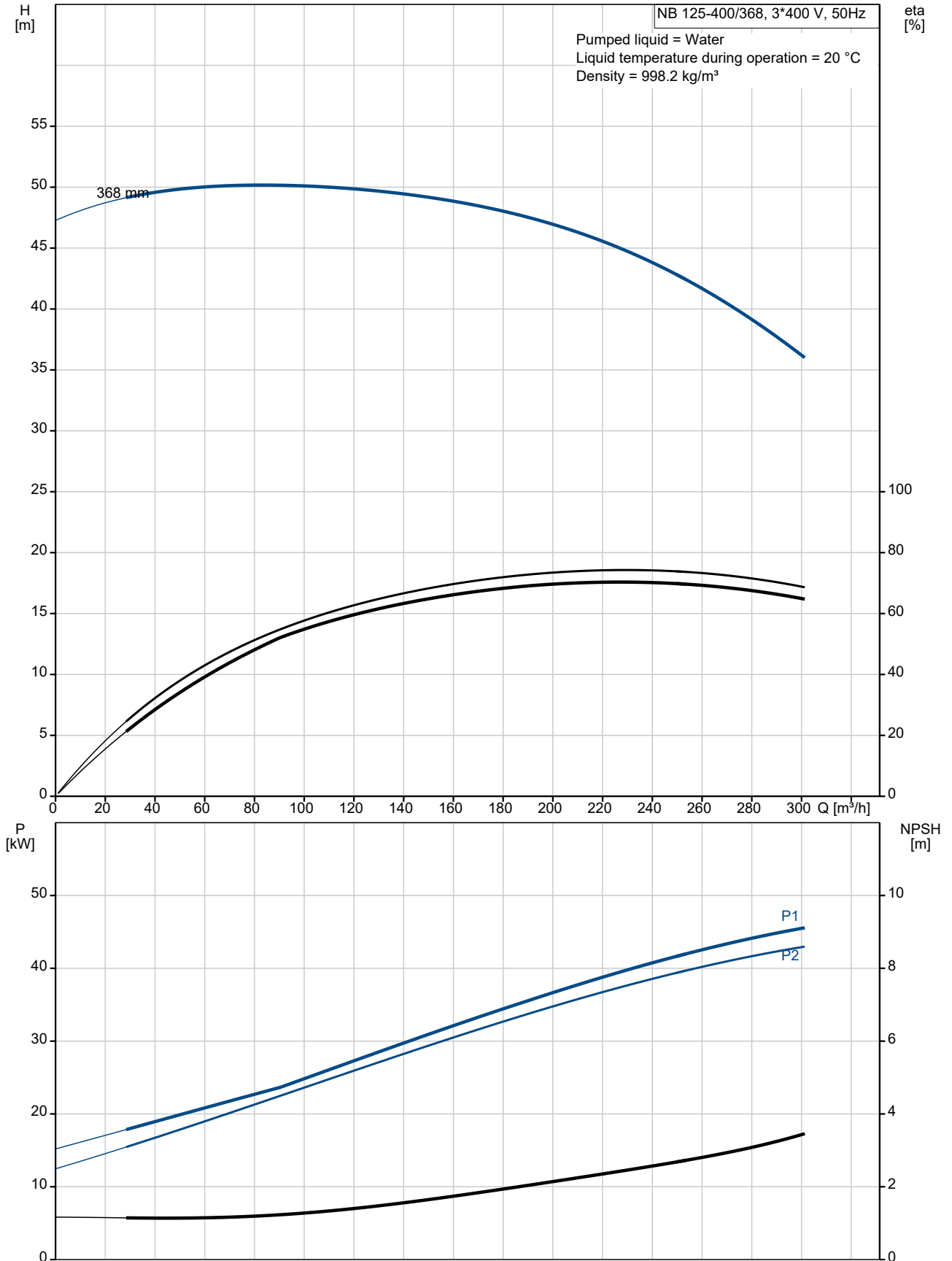
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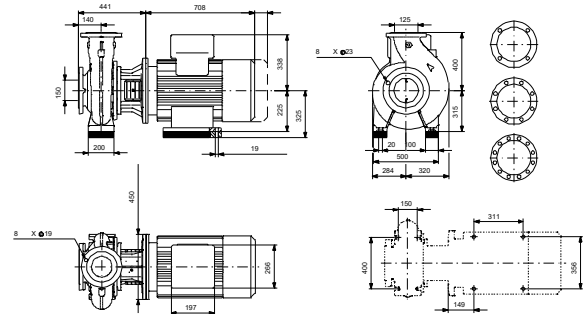
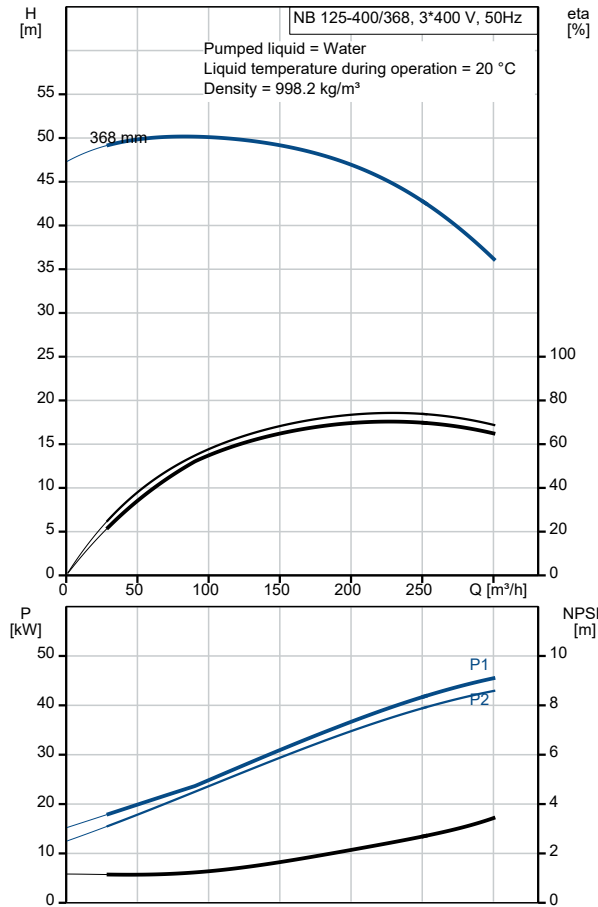
Date:

12/08/2021

98975792 NB 125-400/368 ASF2ABQQE 50 Hz



Description	Value
General information:	
Product name:	NB 125-400/368 ASF2ABQQE
Product No:	98975792
EAN number:	5712604549520
Technical:	
Pump speed on which pump data are based:	1480 rpm
Rated flow:	238.8 m ³ /h
Rated head:	43.76 m
Actual impeller diameter:	368 mm
Nominal impeller diameter:	400
Shaft seal arrangement:	Single
Shaft diameter:	42 mm
Code for shaft seal:	BQQE
Curve tolerance:	ISO9906:2012 3B
Pump version:	AS
Bearing design:	Standard
Materials:	
Pump housing:	Cast iron
Pump housing:	EN-GJL-250
Pump housing:	ASTM class 35
Wear ring:	Brass
Impeller:	Cast iron
Impeller:	EN-GJL-200
Impeller:	ASTM class 30
Shaft:	Stainless steel
Shaft:	EN 1.4301
Shaft:	AISI 304
Internal pump house coating:	CED
Material code:	A
Code for rubber:	E
Installation:	
Maximum ambient temperature:	55 °C
Maximum operating pressure:	16 bar
Pipe connection standard:	EN 1092-2
Size of inlet connection:	DN 150
Size of outlet connection:	DN 125
Pressure rating for connection:	PN 16
Bearing lubrication:	Grease
Pump housing with feet:	Yes
Support block:	Y
Connect code:	F2
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 .. 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m ³
Electrical data:	
Motor type:	SIEMENS
IE Efficiency class:	IE3
Rated power - P2:	45 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-420D/660-725Y V
Rated current:	83,0-77,0/48,0-44,5 A
Starting current:	640-640 %
Cos phi - power factor:	0.9
Rated speed:	1480 rpm





Company name:

Created by:

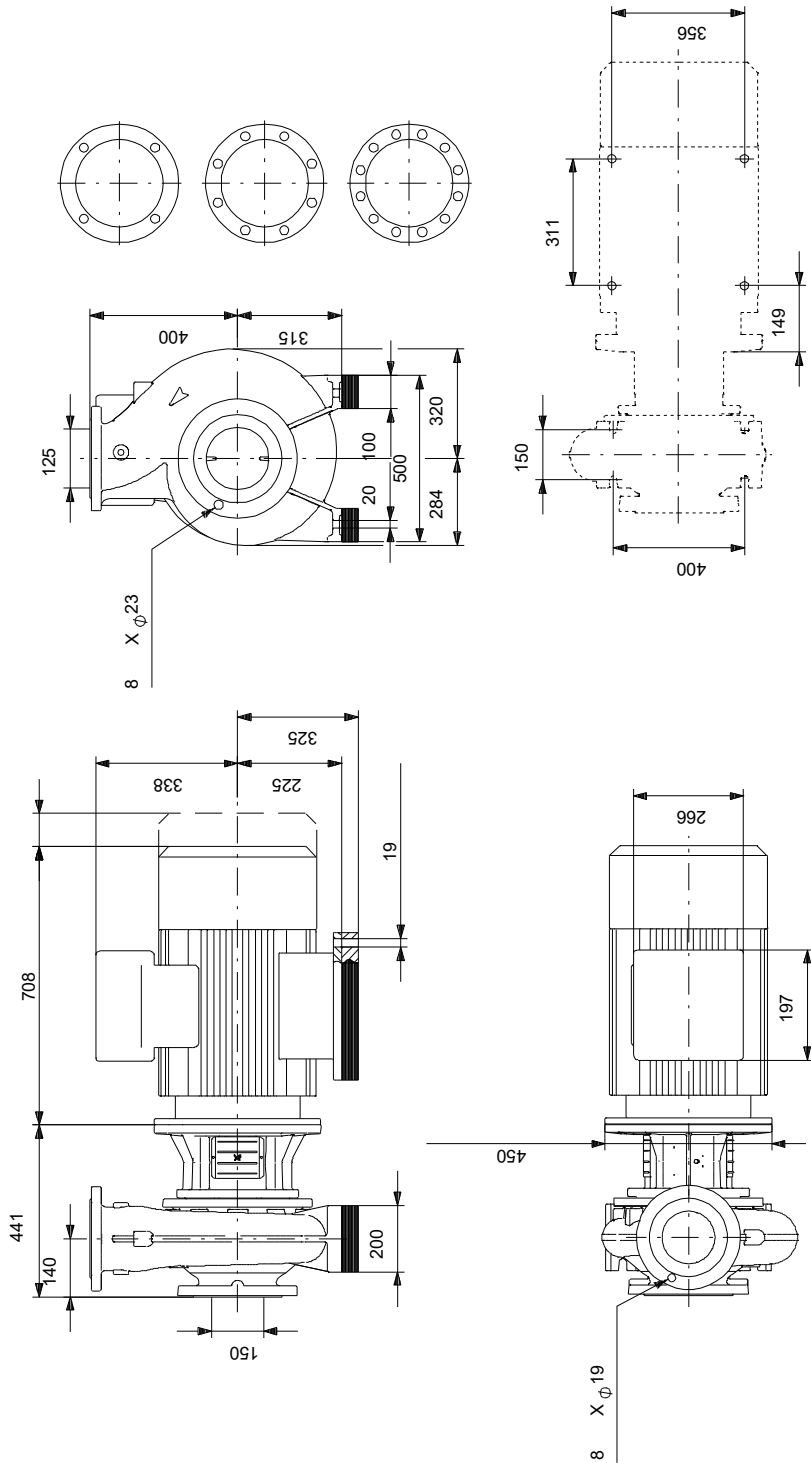
Phone:

Date:

12/08/2021

Description	Value
Efficiency:	IE3 94,2%
Motor efficiency at full load:	94.2-94.2 %
Motor efficiency at 3/4 load:	94.9-94.9 %
Motor efficiency at 1/2 load:	95.1-95.1 %
Number of poles:	4
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	99032214
Mount. design. acc. IEC 34-7:	IM B35
Controls:	
Frequency converter:	NONE
Pressure sensor:	N
Others:	
Minimum efficiency index, MEI ≥:	0.55
Net weight:	581 kg
Gross weight:	607 kg
Shipping volume:	0.85 m ³
Country of origin:	HU
Custom tariff no.:	84137051

98975792 NB 125-400/368 ASF2ABQQE 50 Hz



Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

98975792 NB 125-400/368 ASF2ABQQE 50 Hz



IEC TP211 THERMALLY PROTECTED WHEN THE THERMISTORS ARE
CONNECTED TO AMPLIFIER RELAY FOR CONTROL OF MAIN SUPPLY
THERMISTORS PTC ACCORDING TO DIN 44082

Note! All units are in [mm] unless others are stated.