



Product No.: 98737312

Non-self-priming, single-stage, centrifugal volute pump designed according to ISO 5199 with dimensions and rated performance according to EN 733 (10 bar).

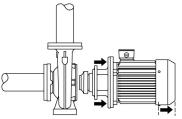
12/08/2021

Flanges are PN 16 with dimensions according to EN 1092-2. The pump has an axial suction port, radial discharge port, horizontal shaft and a back pull-out design enabling removal of the motor, motor stool, cover and impeller without disturbing the pump housing or pipework.

The unbalanced rubber bellows seal is according to DIN EN 12756.

The pump is close-coupled to a fan-cooled asynchronous motor.

The back pull-out design means that the pump can be serviced by a single person without disturbing the pump housing or pipes.



Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

## Pump

The pump housing has both a priming and a drain hole closed by plugs. The impeller is a closed impeller with double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust.

Wear rings used in pump housing and for impeller are made of bronze/brass.

Motor stool and pump cover are made of cast iron (EN-GJL-250). Coupling guards are fitted to the motor stool. The pump cover is provided with a manual air vent screw for venting of the pump housing and the shaft seal chamber.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

The pump housing has feet.

The pump is to be secured to the foundation with bolts through the pump housing feet and motor feet. The pump is delivered with steel support blocks. The support blocks provide horizontal alignment of the pump and ensure clearance between the motor stool/motor flange and the foundation.

Motor



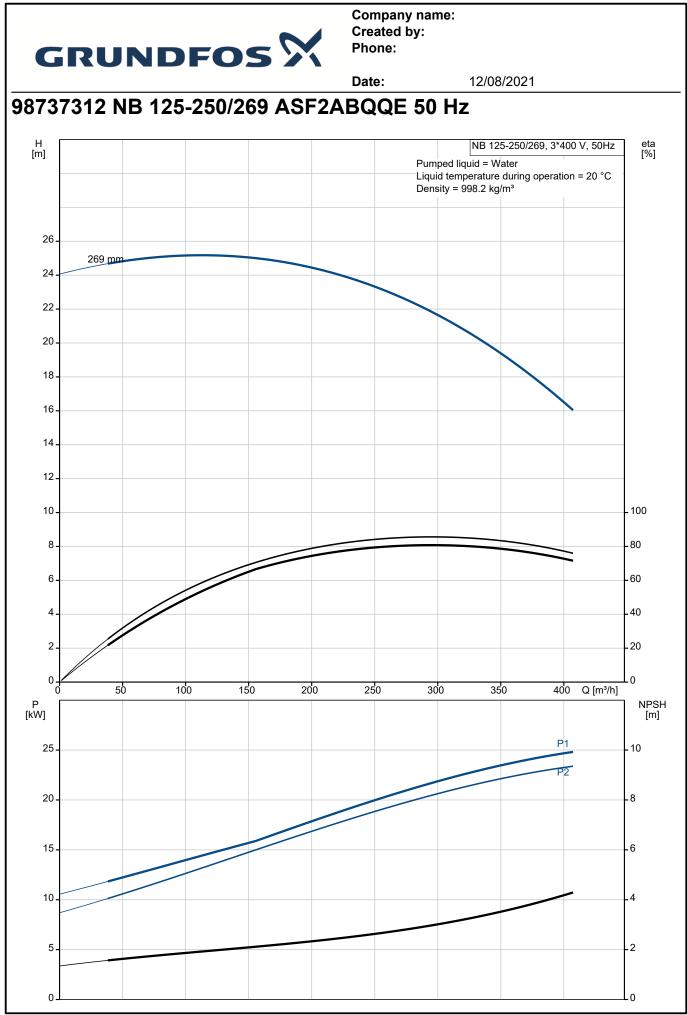
	GRUNDFO	コシン	Phone.				
			Date:	12/08/2021			
•	Description						
	The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.						
	The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.						
	The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.						
	Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset						
	cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.						
	The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.						
	Further product details						
	Technical data						
	Controls:						
	Frequency converter:	NONE					
	Pressure sensor:	Ν					
	Liquid:						
	Pumped liquid:	Water					
	Liquid temperature range:	-25 120 °C					
	Selected liquid temperature:	20 °C					
	Density:	998.2 kg/m³					
	Technical:						
	Pump speed on which pump data are based: 1470 rpm						
	Rated flow:	309.2 m³/h					
	Rated head:	20.97 m					
	Actual impeller diameter:	269 mm					
	Nominal impeller diameter:	250					
	Shaft seal arrangement:	Single					
	Code for shaft seal:	BQQE					
	Curve tolerance: Bearing design:	ISO9906:2012 3 Standard	5				
		olandara					
	Materials:	Cootinon					
	Pump housing:	Cast iron EN-GJL-250					
	Wear ring:	ASTM class 35 Brass					
	Impeller:	Cast iron					
		EN-GJL-200					
		ASTM class 30					
	Shaft:	Stainless steel					
		EN 1.4301					
		AISI 304					
	Internal pump house coating:	CED					
	Installation:						
	Maximum ambient temperature:	55 °C					
	Maximum operating pressure:	16 bar					
	Pipe connection standard:	EN 1092-2					
	Size of inlet connection	DN 150					

DN 150

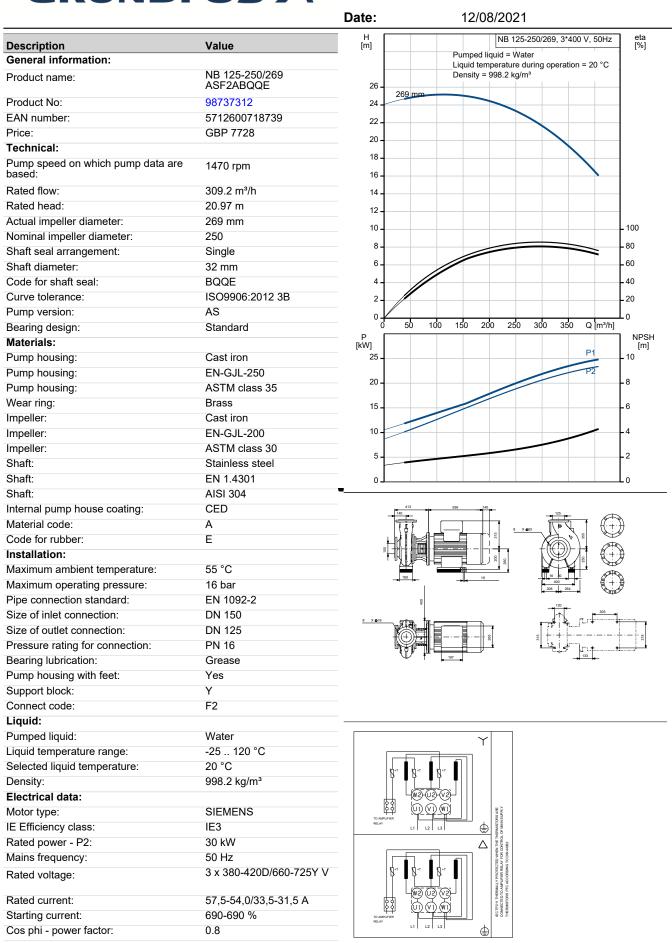
Size of inlet connection:



		Date:	12/08/2021
Description			
Size of outlet connection:	DN 125		
Pressure rating for connection:	PN 16		
Bearing lubrication:	Grease		
Pump housing with feet:	Yes		
Support block:	Y		
Support block.	T		
Electrical data:			
Motor type:	SIEMENS		
IE Efficiency class:	IE3		
Rated power - P2:	30 kW		
Mains frequency:	50 Hz		
		->/ \/	
Rated voltage:	3 x 380-420D/660-725		
Rated current:	57,5-54,0/33,5-31,5 A		
Starting current:	690-690 %		
Cos phi - power factor:	0.8		
Rated speed:	1470 rpm		
Efficiency:	IE3 93,6%		
Motor efficiency at full load:	93.6-93.6 %		
Motor efficiency at 3/4 load:	94.3-94.3 %		
Motor efficiency at 1/2 load:	94.4-94.4 %		
Number of poles:	4		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Motor No:	99032198		
Others:			
Minimum efficiency index, MEI ≥	: 0.62		
Net weight:	389 kg		
Gross weight:	421 kg		
Shipping volume:	0.951 m <sup>3</sup>		
	HU		
Country of origin:			
Custom tariff no.:	84137051		







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		Date:	12/08/2021
Description	Value		
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Efficiency:	IE3 93,6%		
Motor efficiency at full load:	93.6-93.6 %		
Motor efficiency at 3/4 load:	94.3-94.3 %		
Motor efficiency at 1/2 load:	94.4-94.4 %		
Number of poles:	4		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Motor protec:	PTC		
Motor No:	99032198		
Mount. design. acc. IEC 34-7:	IM B35		
Controls:			
Frequency converter:	NONE		
Pressure sensor:	Ν		
Others:			
Minimum efficiency index, MEI ≥:	0.62		
Net weight:	389 kg		
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