

27/02/2020

Qty. Description

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**DDA 30-4** 



Note! Product picture may differ from actual product

Product No.: 97722254 DDA 30-4 AR-PVC/E/C-F-32U2U2FG

The SMART Digital DDA is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for high-viscosity or degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The control cube can be turned easily into front, left or right position. The click wheel and the multi-coloured backlit graphical, plain-text LC display make commissioning and operation intuitive. The control elements are protected by a transparent cover.

The dosing head is composed of:

- Long lifetime and universal, chemically resistant full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up. \_

## Operation modes:

- Manual dosing in ml/h, l/h or gph.
- Pulse control in ml/pulse (incl. memory function).
- Analog control 0/4-20 mA (scalable).
- Pulse-based batch function in ml, I or gal.
- Timer-based batch function (Dosing timer, cycle or week).
- Fieldbus control (Genibus prepared for ProfibusDP E-box).

## Other features:

- Auto deaeration during pump standby to avoid breakdowns due to air-locking.
- Two SlowMode steps (anti-cavitation), 50 % (maximum flow: 15 l/h) and 25 % (maximum flow: 7.5 l/h), e.g. for high-viscosity or degassing liquids.
- Service information display to show when service and which wear-part order number is required.
- Two-step key lock function to protect the pump against unauthorised access.
- Additional display function to provide further information, e.g. the actual mA input signal.
- Counter for total dosed volume (resettable), operating hours, etc.
- Save and load customised settings as well as reload of factory settings.

Signal inputs/outputs:

- Input for pulse, analog 0/4-20mA, external stop.
- Input for low-level and empty-tank signal.
- Two potential-free output relays for max. 30 V AC/DC (configurable, e.g. alarm, stroke signal, pump dosing, timer etc.)
- Output analog 0/4-20mA.
- Fieldbus communication interface (GeniBus, also for additional Profibus DP E-box to retrofit).

**Technical:** Type key:

## DDA 30-4 AR-PVC/E/C-F-32U2U2FG



_		Date:	27/02/2020			
	Description					
	Max. Flow:	30 l/h				
	Max. flow in slow mode 50%:	15 l/h				
	Max. flow in slow mode 25%:	7.5 l/h				
	Min flow:	30.0 ml/h				
	Turn-down ratio:	1:1000				
	Approvals on nameplate:	CE,CSA-US,NSF61,EAC,RCM				
	Valve type:	Spring-Loaded (HV-version)				
	Maximum viscosity at 100 %:	200 mPas				
	Maximum viscosity in slow mode					
	Maximum viscosity in slow mode					
	Accuracy of repeatability:	1 %				
	Accuracy of repeatability.	1 %				
	Materials:					
	Dosing head:	PVC (Polyvinyl chloride)				
	Valve ball:	Ceramic				
	Gasket:	EPDM				
	Installation:	0 45 90				
	Range of ambient temperature:					
	Maximum operating pressure:	4 bar				
	Installation set:	NO				
	Installation type:	No installation set				
	Pump inlet:	4/6, 6/9, 6/12, 9/12 mm				
	Pump outlet:	4/6, 6/9, 6/12, 9/12 mm				
	Max. Suction lift during operatior					
	Max. Suction lift during priming:	2 m				
	Liquid:					
	Pumped liquid:	Water				
	Liquid temperature range:	-10 45 °C				
	Selected liquid temperature:	20 °C				
	Density:	998.2 kg/m <sup>3</sup>				
	Electrical data:	0.4.144				
	Maximum power input - P1:	24 W				
	Mains frequency:	50 / 60 Hz				
	Rated voltage:	1 x 100-240 V				
	Enclosure class (IEC 34-5):	IP65 / NEMA 4X				
	Length of cable:	1.5 m				
	Type of cable plug:	EU				
	Inrush current:	25A at 230V for 2ms				
	Controls:					
	Control variant:	AR				
	Level control:	YES				
	Analog input:	0/4-20 MA				
	Pulse control:	YES				
	Ext. Stop input:	YES				
	Analog output:	0/4-20 MA				
	Output relays:	2				
	Bus communication:	YES				
	Others:					
	Net weight:	3 kg				
	Gross weight:	4 kg				
	Color:	RED				
	Country of origin:	FR				
	Custom tariff no.:	84135040				



Company name: Created by:

Phone: Date: 27/02/2020 97722254 DDA 30-4 H [bar] DDA 30-4 4.6 4.4 4.2 4.0 3.8 3.6 3.4 3.2 3.0 2.8 2.6 2.4 2.2 2.0 1.8 1.6 1.4 1.2 1.0 0.8 0.6 0.4 0.2 0<del>|</del> 0 2 4 6 8 10 12 14 16 18 20 22 26 28 24 30 Q [İ/h]



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Description	Value	H [bar]				DDA 30-
General information:						
Product name:	DDA 30-4	4.4 -				
Product No:	97722254	4.2 -				
EAN number:	5710622723977	10				
	5710622723977	4.0				
Price:	1.992,00 GBP	3.8 -				
Technical:	1.002,00 02.	3.6 -				
Type key:	DDA 30-4	3.4 -				
	AR-PVC/E/C-F-32U2U2FG	3.2				
Max. Flow:	30 l/h					
Max. flow in slow mode 50%:	15 l/h	3.0 -				
Max. flow in slow mode 25%:	7.5 l/h	2.8 -				
Min flow:	30.0 ml/h	2.6				
Turn-down ratio:	1:1000					
Approvals on nameplate:	CE,CSA-US,NSF61,EAC,RCM	2.4 -				
Valve type:	Spring-Loaded (HV-version)	2.2 -				
Maximum viscosity at 100 %:	200 mPas	2.0				
Maximum viscosity in slow mode	600 mPas	2.0 -				
50 %: Maximum viscosity in slow mode		1.8 -				
25 %:	1500 mPas	1.6 -				
Accuracy of repeatability:	1 %	1.4 -				
Materials:		1.2 -				
Dosing head:	PVC (Polyvinyl chloride)	1.0 -				
Valve ball:	Ceramic	0.8 -				
Gasket:	EPDM	0.8				
Installation:		0.6 -				
Range of ambient temperature:	0 45 °C	0.4 -				
Maximum operating pressure:	4 bar					
Installation set:	NO	• 0.2 -				
Installation type:	No installation set	0		10 15	20 25	
Pump inlet:	4/6, 6/9, 6/12, 9/12 mm	0	5	10 15	20 25	Q [l/l
	4/6, 6/9, 6/12, 9/12 mm					
Pump outlet:				-	295 267	
Max. Suction lift during operation:	6 m	17.5 110		G 5/8"		
Max. Suction lift during priming:	2 m					FAL I
Liquid:						ו ו\ו\ר
Pumped liquid:	Water		)⊜∥∖∖			
Liquid temperature range:	-10 45 °C			204.5		34
Selected liquid temperature:	20 °C		) o o			
	998.2 kg/m <sup>3</sup>					
Density:	998.2 Kg/m <sup>3</sup>			se l		
Electrical data:		4 xØ 6 105		38.5	161	17
Maximum power input - P1:	24 W	120	168			
Mains frequency:	50 / 60 Hz		•			
Rated voltage:	1 x 100-240 V					
Enclosure class (IEC 34-5):	IP65 / NEMA 4X					
Length of cable:	1.5 m					
Type of cable plug:	EU					
Inrush current:	25A at 230V for 2ms					
Controls:						
Control variant:	AR					
Control panel:	FRONT-MOUNTED					
Level control:	YES					
Analog input:	0/4-20 MA					
Pulse control:	YES					
Ext. Stop input:	YES					
Analog output:	0/4-20 MA					
Output relays:	2					
Bus communication:	YES					

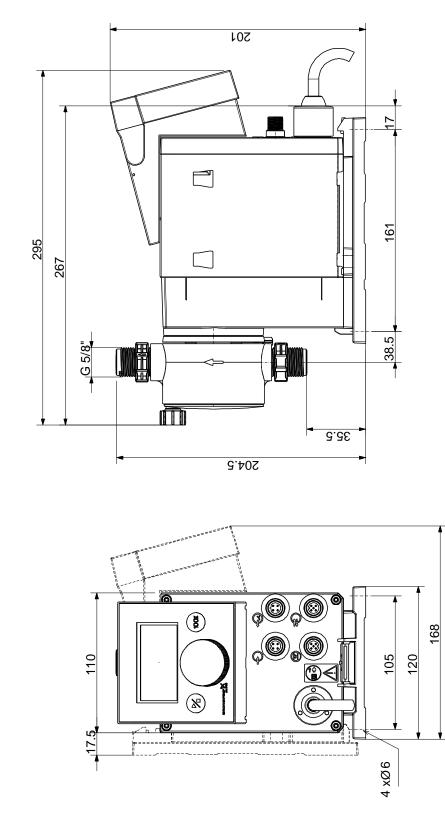


		Date:	27/02/2020
Description	Value		
Others:			
Net weight:	3 kg		
Gross weight:	4 kg		
Color:	RED		
Country of origin:	FR		
Custom tariff no .:	84135040		



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Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.