

30/01/2020

Qty. Description **DDA 17-7** 

1

Note! Product picture may differ from actual product

Product No.: 97722220 DDA 17-7 FCM-PVC/E/C-F-32U2U2F

The SMART Digital DDA is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for high-viscosity or degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The control cube can be turned easily into front, left or right position. The click wheel and the multi-coloured backlit graphical, plain-text LC display make commissioning and operation intuitive. The control elements are protected by a transparent cover.

The sensor-based FlowControl (FC) system detects malfunctions directly in the dosing head and displays them in plain text in the alarm menu, e.g. air bubbles, line burst, overpressure. The integrated flow measurement function (only FCM) measures the actual flow and makes additional monitoring and control equipment redundant (accuracy of  $\pm 1,5$ % of set value in case of trouble-free process). The measured flow is displayed and can be integrated in the analysis of set value in case of trouble-free process). The measured flow is displayed and can be integrated in the measurement of  $\pm 1,5$ % of set value in case of trouble-free process). The measured flow is displayed and can be integrated in the measurement of the measurement of the measurement function (and the function (and the function (and the function (and the function)). the process control, e.g. SCADA. Furthermore, the AutoFlowAdapt function (only FCM) automatically adjusts the pump speed according to the process conditions to maintain target flow even at e.g. varying backpressure or air bubbles foaming (degassing drive strategy).

The dosing head is composed of:

- Long lifetime and universal, chemically resistant full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up.
- Pressure sensor.

## Operation modes:

- Manual dosing in ml/h, l/h or gph.
- Pulse control in ml/pulse (incl. memory function).
- Analog control 0/4-20 mA (scalable).
- Pulse-based batch function in ml, I or gal.
- Timer-based batch function (Dosing timer, cycle or week).
- Fieldbus control (Genibus prepared for ProfibusDP E-box).

Other features:

- Auto deaeration during pump standby to avoid breakdowns due to air-locking.
- Two SlowMode steps (anti-cavitation), 50 % (maximum flow: 8.5 l/h) and 25 % (maximum flow: 4.25 l/h), e.g. for high-viscosity or degassing liquids.
- Service information display to show when service and which wear-part order number is required.
- Two-step key lock function to protect the pump against unauthorised access.
- Additional display function to provide further information, e.g. the actual mA input signal.
- Counter for total dosed volume (resettable), operating hours, etc.
- Save and load customised settings as well as reload of factory settings.

Signal inputs/outputs:



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Description			
<ul> <li>Input for pulse, analog 0/-</li> <li>Input for low-level and en</li> <li>Two potential-free output</li> </ul>	pty-tank signal.	C/DC (configu	rable, e.g. alarm, stroke signal, pump dosin
timer etc.) - Output analog 0/4-20mA.			
	nterface (GeniBus, also	o for additional	Profibus DP E-box to retrofit).
Technical:			_
Type key: Max. Flow:	DDA 17-7 FCM-PVC/E	E/C-F-32U2U2	?F
Max. flow: Max. flow in slow mode 50%:	17 l/h 8.5 l/h		
Max. flow in slow mode 25%:	4.25 l/h		
Min flow:	4.25 i/i 17.0 ml/h		
Turn-down ratio:	1:1000		
Approvals on nameplate:	CE,CSA-US,NSF61,E		
Valve type:	Spring-Loaded (HV-ve		
	500 mPas	151011)	
Maximum viscosity at 100 %: Maximum viscosity in slow mode			
Maximum viscosity in slow mode			
Accuracy of repeatability:	1 %		
Materials:			
Dosing head:	PVC (Polyvinyl chlorid	e)	
Valve ball:	Ceramic		
Gasket:	EPDM		
Installation:			
Range of ambient temperature:			
Maximum operating pressure:	7 bar		
Installation set:	NO		
Installation type:	No installation set		
Pump inlet:	4/6, 6/9, 6/12, 9/12 mm		
Pump outlet:	4/6, 6/9, 6/12, 9/12 mm	n	
Max. Suction lift during operation			
Max. Suction lift during priming:	3 m		
Liquid: Pumped liquid:	Water		
Liquid temperature range:	-10 45 °C		
Selected liquid temperature:	20 °C		
Density:	998.2 kg/m <sup>3</sup>		
2	990.2 kg/11-		
Electrical data:			
Maximum power input - P1:	24 W		
Mains frequency:	50 / 60 Hz		
Rated voltage:	1 x 100-240 V		
Enclosure class (IEC 34-5):	IP65 / NEMA 4X		
Length of cable:	1.5 m		
Type of cable plug:	EU		
Inrush current:	25A at 230V for 2ms		
Controls:			
Control variant:	FCM		
Level control:	YES		
Analog input:	0/4-20 MA		
Pulse control:	YES		
Ext. Stop input:	YES		
	YES 0/4-20 MA		



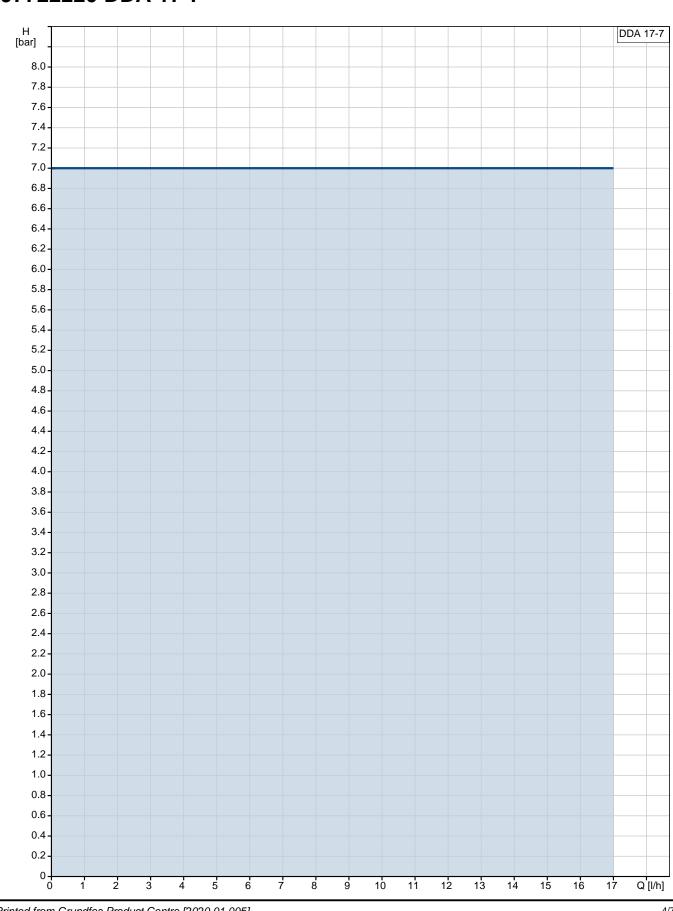
Company name: Created by:

	GRUNDI	FOSX	Created by: Phone:	Created by: Phone:		
			Date:	30/01/2020		
ty.	Description					
	Bus communication:	YES				
	Others:					
	Net weight: Gross weight:	2 kg 3 kg				
	Color:	RED				
	Country of origin:	FR				
	Custom tariff no.:	84135040				



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## 97722220 DDA 17-7





		Date:	30/01/2020	
Description	Value	H [bar]		DDA 17-
General information:		- 1		
Product name:	DDA 17-7	7 6		
Product No:	97722220	7.5 -		
EAN number:	5710622723632	7.0		
	5710622723632			
Price:	2.426,00 GBP	6.5 -		
Technical:	-,	- 0.0 -		
Туре кеу:	DDA 17-7 FCM-PVC/E/C-F-32U2U2F	6.0 -		
Max. Flow:	17 l/h	5.5 -		
Max. flow in slow mode 50%:	8.5 l/h			
Max. flow in slow mode 25%:	4.25 l/h	5.0 -		
Min flow:	17.0 ml/h	-		
Turn-down ratio:	1:1000	4.5 -		
		-		
Approvals on nameplate:	CE,CSA-US,NSF61,EAC,RCM	4.0 -		
Valve type:	Spring-Loaded (HV-version)	_		
Maximum viscosity at 100 %:	500 mPas	3.5 -		
Maximum viscosity in slow mode 50 %:	1300 mPas	3.0 -		
Maximum viscosity in slow mode 25 %:	2000 mPas	2.5 -		
Accuracy of repeatability:	1 %	2.0 1		
Materials:		2.0 -		
Dosing head:	PVC (Polyvinyl chloride)	2.0		
Valve ball:	Ceramic	1.5 -		
Gasket:	EPDM			
Installation:		1.0 -		
Range of ambient temperature:	0 45 °C	-		
Maximum operating pressure:	7 bar	0.5 -		
Installation set:	NO			
Installation type:	No installation set	0		
Pump inlet:	4/6, 6/9, 6/12, 9/12 mm	0 2	2 4 6 8	10 12 14 16 Q [l/
		-		
Pump outlet:	4/6, 6/9, 6/12, 9/12 mm		-	280
Max. Suction lift during operation:	6 m	17.5 110		
Max. Suction lift during priming:	3 m		╕╟┽┤──╵┕╻┸╩	
Liquid:			¦∎\\\  ¶∏	
Pumped liquid:	Water			
Liquid temperature range:	-10 45 °C	2		
Selected liquid temperature:	20 °C		ä     <b>. 4</b>	
Density:	998.2 kg/m³		38 22	
Electrical data:		4 xØ6 105		
Maximum power input - P1:	24 W	120		·  e- · · · · · · · ·  · ·  e-
Mains frequency:	50 / 60 Hz	- 16	68	
Rated voltage:	1 x 100-240 V			
Enclosure class (IEC 34-5):	IP65 / NEMA 4X			
Length of cable:	1.5 m			
Type of cable plug:	EU			
Inrush current:				
	25A at 230V for 2ms			
Controls:	5014			
Control variant:	FCM			
Control panel:	FRONT-MOUNTED			
Level control:	YES			
Analog input:	0/4-20 MA			
Pulse control:	YES			
Ext. Stop input:	YES			
Analog output:	0/4-20 MA			
Output relays:	2			
Bus communication:	YES			

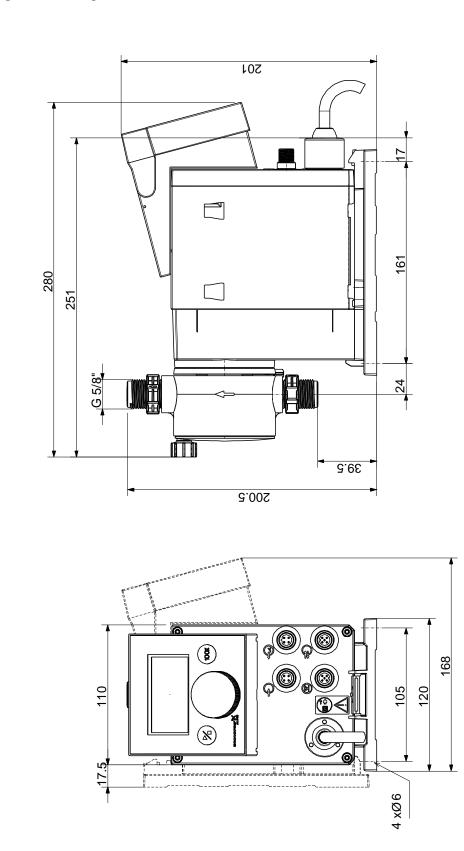


		Date:	30/01/2020
Description	Value		
Others:			
Net weight:	2 kg		
Gross weight:	3 kg		
Color:	RED		
Country of origin:	FR		
Custom tariff no .:	84135040		



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Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.