

04/02/2020

Qty. Description **DDA 17-7**

1

Note! Product picture may differ from actual product

Product No.: 97722210 DDA 17-7 FCM-PP/E/C-F-31U2U2FG

The SMART Digital DDA is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for high-viscosity or degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The control cube can be turned easily into front, left or right position. The click wheel and the multi-coloured backlit graphical, plain-text LC display make commissioning and operation intuitive. The control elements are protected by a transparent cover.

The sensor-based FlowControl (FC) system detects malfunctions directly in the dosing head and displays them in plain text in the alarm menu, e.g. air bubbles, line burst, overpressure. The integrated flow measurement function (only FCM) measures the actual flow and makes additional monitoring and control equipment redundant (accuracy of $\pm 1,5$ % of set value in case of trouble-free process). The measured flow is displayed and can be integrated in the analysis of set value in case of trouble-free process). The measured flow is displayed and can be integrated in the measurement of $\pm 1,5$ % of set value in case of trouble-free process). The measured flow is displayed and can be integrated in the measurement of the measurement of the measurement function (and the function (and the function (and the function (and the function)). the process control, e.g. SCADA. Furthermore, the AutoFlowAdapt function (only FCM) automatically adjusts the pump speed according to the process conditions to maintain target flow even at e.g. varying backpressure or air bubbles foaming (degassing drive strategy).

The dosing head is composed of:

- Long lifetime and universal, chemically resistant full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up.
- Pressure sensor.

Operation modes:

- Manual dosing in ml/h, l/h or gph.
- Pulse control in ml/pulse (incl. memory function).
- Analog control 0/4-20 mA (scalable).
- Pulse-based batch function in ml, I or gal.
- Timer-based batch function (Dosing timer, cycle or week).
- Fieldbus control (Genibus prepared for ProfibusDP E-box).

Other features:

- Auto deaeration during pump standby to avoid breakdowns due to air-locking.
- Two SlowMode steps (anti-cavitation), 50 % (maximum flow: 8.5 l/h) and 25 % (maximum flow: 4.25 l/h), e.g. for high-viscosity or degassing liquids.
- Service information display to show when service and which wear-part order number is required.
- Two-step key lock function to protect the pump against unauthorised access.
- Additional display function to provide further information, e.g. the actual mA input signal.
- Counter for total dosed volume (resettable), operating hours, etc.
- Save and load customised settings as well as reload of factory settings.

Signal inputs/outputs:



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Description			
 Input for pulse, analog 0/4 Input for low-level and em Two potential-free output timer etc.) 	npty-tank signal.		urable, e.g. alarm, stroke signal, pump dos
Output analog 0/4-20mA.Fieldbus communication i		also for addition	al Profibus DP E-box to retrofit).
Technical:			
Type key:	DDA 17-7 FCM-PI	P/E/C-F-31U2U2	PFG
Max. Flow:	17 l/h		
Max. flow in slow mode 50%:	8.5 l/h		
Max. flow in slow mode 25%:	4.25 l/h		
Min flow:	17.0 ml/h		
Turn-down ratio:	1:1000		
Approvals on nameplate:	CE,CSA-US,EAC,	PCM	
	Standard		
Valve type:			
Maximum viscosity at 100 %:	300 mPas	-	
Maximum viscosity in slow mode			
Maximum viscosity in slow mode		S	
Accuracy of repeatability:	1 %		
Materials:			
Dosing head:	PP (Polypropylene	e)	
Valve ball:	Ceramic		
Gasket:	EPDM		
Installation:			
Range of ambient temperature:	0 45 °C		
Maximum operating pressure:	7 bar		
	NO		
Installation set:			
Installation type:	No installation set		
Pump inlet:	4/6, 6/9, 6/12, 9/12		
Pump outlet:	4/6, 6/9, 6/12, 9/12	2 mm	
Max. Suction lift during operation			
Max. Suction lift during priming:	3 m		
Liquid:			
Pumped liquid:	Water		
Liquid temperature range:	-10 45 °C		
Selected liquid temperature:	20 °C		
Density:	998.2 kg/m³		
Electrical data:			
Maximum power input - P1:	24 W		
Mains frequency:	50 / 60 Hz		
Rated voltage:	1 x 100-240 V		
	IP65 / NEMA 4X		
Enclosure class (IEC 34-5):			
Length of cable:	1.5 m		
Type of cable plug:	EU		
	25A at 230V for 2r	ns	
Inrush current:			
Inrush current: Controls:			
	FCM		
Controls: Control variant:			
Controls: Control variant: Level control:	YES		
Controls: Control variant: Level control: Analog input:	YES 0/4-20 MA		
Controls: Control variant: Level control: Analog input: Pulse control:	YES 0/4-20 MA YES		
Controls: Control variant: Level control: Analog input: Pulse control: Ext. Stop input:	YES 0/4-20 MA YES YES		
Controls: Control variant: Level control: Analog input: Pulse control:	YES 0/4-20 MA YES		



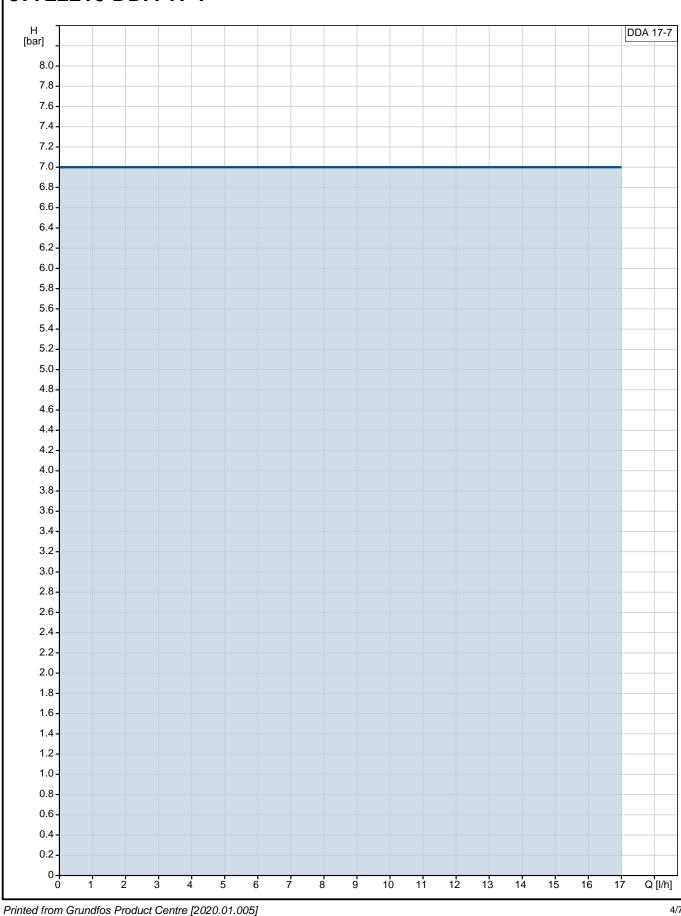
Company name: Created by:

	GRUNDI	FOSX	Created by: Phone:		
			Date:	04/02/2020	
•	Description	N/50			
	Bus communication:	YES			
	Others:				
	Net weight:	2 kg			
	Gross weight: Color:	3 kg RED			
	Country of origin:	FR			
	Custom tariff no.:	84135040			



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		Date:		4/02/2020	
Description	Value	H [bar]			DDA 17-
General information:					
Product name:	DDA 17-7	7.5 -			
Product No:	97722210	7.5			
EAN number:	5710622723533	7.0			
	5710622723533	- 1.0			
Price:	2.458,00 GBP	6.5 -			
Technical:					
Type key:	DDA 17-7	6.0 -			
Max. Flow:	FCM-PP/E/C-F-31U2U2FG 17 l/h	—			
Max. flow in slow mode 50%:	8.5 l/h	5.5 -			
Max. flow in slow mode 25%:	4.25 l/h	5.0 -			
Min flow:	17.0 ml/h	4.5 -			
Turn-down ratio:	1:1000				
Approvals on nameplate:	CE,CSA-US,EAC,RCM	4.0 -			
Valve type:	Standard				
Maximum viscosity at 100 %:	300 mPas	3.5 -			
Maximum viscosity in slow mode 50 %:	1300 mPas				
Maximum viscosity in slow mode	2000 mPas	3.0 -			
25 %: Accuracy of repeatability:	1 %	2.5 -			
Materials:	1 78				
Dosing head:	PP (Polypropylene)	2.0 -			
Valve ball:	Ceramic	—			
		1.5 -			
Gasket:	EPDM				
Installation:		1.0 -			
Range of ambient temperature:	0 45 °C				
Maximum operating pressure:	7 bar	0.5 -			
Installation set:	NO	o			
Installation type:	No installation set	0 2	2 4	6 8 10	12 14 16 Q [l/l
Pump inlet:	4/6, 6/9, 6/12, 9/12 mm				
Pump outlet:	4/6, 6/9, 6/12, 9/12 mm			<u>+</u>	280
Max. Suction lift during operation:	6 m	17.5 110	-	G 5/8"	251
Max. Suction lift during priming:	3 m				A
Liquid:					_ `───────────────────────── ───────────
Pumped liquid:	Water		◉		
Liquid temperature range:	-10 45 °C			500.5	S
Selected liquid temperature:	20 °C				
Density:	998.2 kg/m ³				
Electrical data:					
Maximum power input - P1:	24 W	4 xØ 6 105 120	-	24	161 17
Mains frequency:	50 / 60 Hz	- 16	68		
Rated voltage:	1 x 100-240 V				
-					
Enclosure class (IEC 34-5):	IP65 / NEMA 4X				
Length of cable:	1.5 m				
Type of cable plug:	EU				
Inrush current:	25A at 230V for 2ms				
Controls:					
Control variant:	FCM				
Control panel:	FRONT-MOUNTED				
Level control:	YES				
Analog input:	0/4-20 MA				
Pulse control:	YES				
Ext. Stop input:	YES				
Analog output:	0/4-20 MA				
Output relays:	2				
Bus communication:	YES				

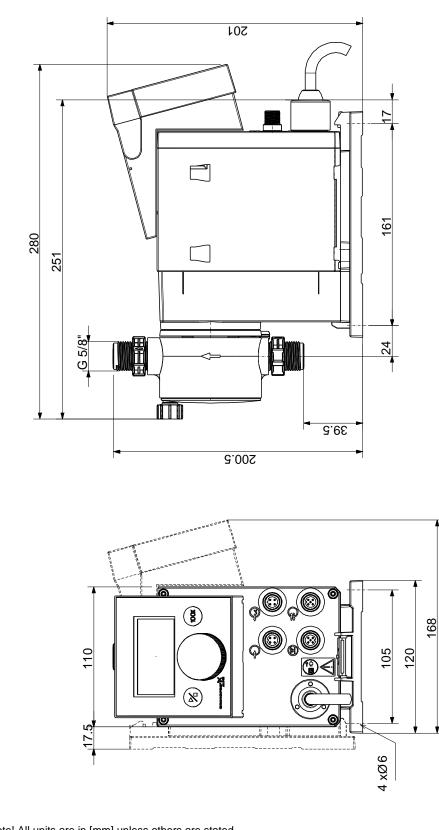


		Date:	04/02/2020	
Description	Value			
Others:				
Net weight:	2 kg			
Gross weight:	3 kg			
Color:	RED			
Country of origin:	FR			
Custom tariff no .:	84135040			



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Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.