

30/01/2020

Qty. | Description

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DDA 7.5-16



Note! Product picture may differ from actual product

Product No.: 97722008 DDA 7.5-16 FCM-PP/E/C-F-32U2U2

The SMART Digital DDA is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for high-viscosity or degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The control cube can be turned easily into front, left or right position. The click wheel and the multi-coloured backlit graphical, plain-text LC display make commissioning and operation intuitive. The control elements are protected by a transparent cover.

The sensor-based FlowControl (FC) system detects malfunctions directly in the dosing head and displays them in plain text in the alarm menu, e.g. air bubbles, line burst, overpressure. The integrated flow measurement function (only FCM) measures the actual flow and makes additional monitoring and control equipment redundant (accuracy of  $\pm$  1,5 % of set value in case of trouble-free process). The measured flow is displayed and can be integrated in the process control, e.g. SCADA. Furthermore, the AutoFlowAdapt function (only FCM) automatically adjusts the pump speed according to the process conditions to maintain target flow even at e.g. varying backpressure or air bubbles foaming (degassing drive strategy).

The dosing head is composed of:

- Long lifetime and universal, chemically resistant full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up.
- Pressure sensor.

## Operation modes:

- Manual dosing in ml/h, l/h or gph.
- Pulse control in ml/pulse (incl. memory function).
- Analog control 0/4-20 mA (scalable).
- Pulse-based batch function in ml, I or gal.
- Timer-based batch function (Dosing timer, cycle or week).
- Fieldbus control (Genibus prepared for ProfibusDP E-box).

Other features:

- Auto deaeration during pump standby to avoid breakdowns due to air-locking.
- Two SlowMode steps (anti-cavitation), 50 % (maximum flow: 3.75 l/h) and 25 % (maximum flow: 1.88 l/h), e.g. for high-viscosity or degassing liquids.
- Service information display to show when service and which wear-part order number is required.
- Two-step key lock function to protect the pump against unauthorised access.
- Additional display function to provide further information, e.g. the actual mA input signal.
- Counter for total dosed volume (resettable), operating hours, etc.
- Save and load customised settings as well as reload of factory settings.

Signal inputs/outputs:



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Description							
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	- Input for low-level and empty-tank signal.						
- Two potentia timer etc.)	al-free output	relays for max. 30	V AC/DC (conf	figurable, e.g. alarm, stroke	e signal, pump dosing,		
- Output analo							
- Fieldbus cor	nmunication i	nterface (GeniBus,	also for addition	onal Profibus DP E-box to	retrofit).		
Technical:							
Type key:		DDA 7.5-16 FCM-	PP/E/C-F-32U	2U2			
Max. Flow:		7.5 l/h					
Max. flow in slow m		3.75 l/h					
Max. flow in slow m	node 25%:	1.88 l/h					
Min flow:		2.5 ml/h					
Turn-down ratio:		1:3000					
Approvals on name	eplate:	CE,CSA-US,EAC,					
Valve type:		Spring-Loaded (H)	√-version)				
Maximum viscosity		600 mPas					
Maximum viscosity							
Maximum viscosity		25 %: 2500 mPa	s				
Accuracy of repeate	ability:	1 %					
Materials:							
Dosing head:		PP (Polypropylene	e)				
Valve ball:		Ceramic	,				
Gasket:		EPDM					
Installation:							
Range of ambient t	emperature.	0 45 °C					
Maximum operating		16 bar					
Installation set:	g pressure.	NO					
Installation type:		No installation set					
Pump inlet:		4/6, 6/9, 6/12, 9/12	2 mm				
Pump outlet:		4/6, 6/9, 6/12, 9/12					
Max. Suction lift du	ring operation						
Max. Suction lift du							
Liquid: Pumped liquid:		Water					
Liquid temperature	range.	-10 45 °C					
Selected liquid tem		20 °C					
Density:	polatule.	998.2 kg/m <sup>3</sup>					
Consity.		550.2 kg/III-					
Electrical data:	nut D4	04.144					
Maximum power in	put - P1:	24 W					
Mains frequency:		50 / 60 Hz					
Rated voltage:		1 x 100-240 V					
Enclosure class (IE	C 34-5):	IP65 / NEMA 4X					
Length of cable:		1.5 m					
Type of cable plug:		EU					
Inrush current:		25A at 230V for 2r	ns				
Controls:							
Control variant:		FCM					
Level control:		YES					
Analog input:		0/4-20 MA					
Pulse control:		YES					
Ext. Stop input:		YES					
Analog output:		0/4-20 MA					
Output relays:		2					
ouipui relays.		۷					



Company name: Created by:

	GRUNDI	FosX	Created by: Phone:		
			Date:	30/01/2020	
ty.	Description				
	Bus communication:	YES			
	Others:				
	Net weight:	2 kg			
	Gross weight: Color:	3 kg RED			
	Country of origin:	FR			
	Custom tariff no.:	84135040			



Company name: Created by:

Phone: Date: 30/01/2020 97722008 DDA 7.5-16 H [bar] DDA 7.5-16 18 17 16 15 14 13 12. 11 10 9 8 7. 6. 5 4 3 2 1 0<del>+</del> 0 0.5 1.0 1.5 2.0 3.0 4.0 4.5 5.0 5.5 6.5 7.0 2.5 3.5 6.0 7.5 Q [İ/h]



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Description	Value	H - [bar]		DDA 7.5-16
General information:		18 -		
Product name:	DDA 7.5-16	_		
Product No:	97722008	17 -		
EAN number:	5710622721508	16		
	5710622721508	10		
Price:	2.193,00 GBP	15 -		
Technical:		_		
Time key	DDA 7.5-16	14-		
Type key:	FCM-PP/E/C-F-32U2U2	13 -		
Max. Flow:	7.5 l/h			
Max. flow in slow mode 50%:	3.75 l/h	12 -		
Max. flow in slow mode 25%:	1.88 l/h	11		
Min flow:	2.5 ml/h	11 -		
Turn-down ratio:	1:3000	10 -		
Approvals on nameplate:	CE,CSA-US,EAC,RCM			
Valve type:	Spring-Loaded (HV-version)	9 -		
Maximum viscosity at 100 %:	600 mPas	8-		
Maximum viscosity in slow mode	1800 mPas	°]		
50 %:	1000 mil as	7 -		
Maximum viscosity in slow mode 25 %:	2500 mPas	6-		
Accuracy of repeatability:	1 %	5-		
Materials:		5-		
Dosing head:	PP (Polypropylene)	4 -		
Valve ball:	Ceramic			
Gasket:	EPDM	3-		
Installation:		2-		
Range of ambient temperature:	0 45 °C			
Maximum operating pressure:	16 bar	1-		
Installation set:	NO	•		
Installation type:	No installation set	0 0.5	1.5 2.5 3.5 4	4.5 5.5 6.5 Q [l/h]
Pump inlet:	4/6, 6/9, 6/12, 9/12 mm			
Pump outlet:	4/6, 6/9, 6/12, 9/12 mm		<u>+</u>	280
Max. Suction lift during operation:	6 m	17.5 110		251
Max. Suction lift during priming:	2 m			
Liquid:				
Pumped liquid:	Water		SI\\ I∎⊺∥	
Liquid temperature range:	-10 45 °C			
Selected liquid temperature:	20 °C			
Density:	998.2 kg/m³			
Electrical data:				
Maximum power input - P1:	24 W	4 xØ 6 105		161 17
Mains frequency:	50 / 60 Hz	120	-	
Rated voltage:	1 x 100-240 V	- 100	+	
Enclosure class (IEC 34-5):	IP65 / NEMA 4X			
Length of cable:	1.5 m			
Type of cable plug:	EU			
Inrush current:	25A at 230V for 2ms			
Controls:				
Control variant:	FCM			
Control panel:	FRONT-MOUNTED			
Level control:	YES			
Analog input:	0/4-20 MA			
Pulse control:	YES			
Ext. Stop input:	YES			
Analog output:	0/4-20 MA			
Output relays:	2			
Bus communication:	YES			
Others:	-			



		Date:	30/01/2020
Description	Value		
Net weight:	2 kg	-	
Gross weight:	3 kg		
Color:	RED		
Country of origin:	FR		
Custom tariff no.:	84135040		



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Date:

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