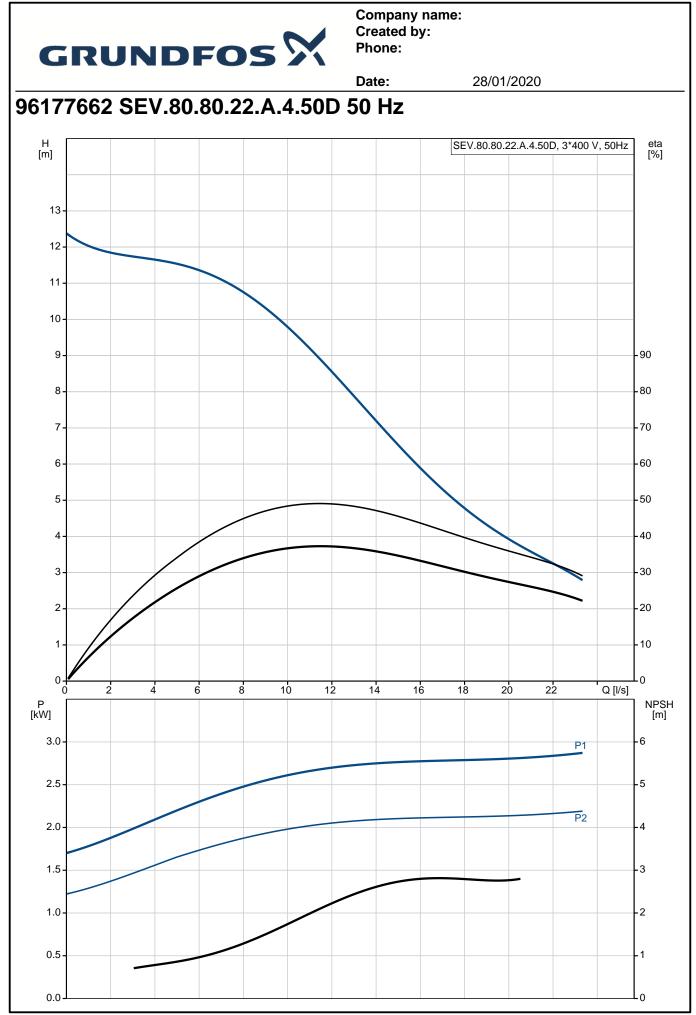


Date: 28/01/2020 Qty. Description SEV.80.80.22.A.4.50D 1 Note! Product picture may differ from actual product Product No.: 96177662 Non-self-priming, single-stage, centrifugal pump designed for handling wastewater, process water and unscreened raw sewage. The pump is designed for intermittent and continous operation. The liquidless and maintenance free cooling system ensures that the pump can be used for submerged or dry installation. The efficient SuperVortex impeller provides passage of long fibres and solids up to 80 mm and is suitable for wastewater with a dry matter content of up to 5 %. A unique stainless-steel clamp assembling system enables quick and easy disassembly of the pump from the motor unit for service and inspection. No special tools are required. Pipework connection is via a DIN flange. **Controls:** Moisture sensor: with moisture sensors Water-in-oil sensor: with water-in-oil sensor Temp. sensor: γ Liquid: 0..40 °C Liquid temperature range: Density: 998.2 kg/m<sup>3</sup> **Technical:** Type of impeller: SUPER VORTEX Maximum particle size: 80 mm Primary shaft seal: SIC/SIC Secondary shaft seal: CARBON/CERAMICS Max. hydraulic efficiency: 48 % Approvals on nameplate: EN12050-1 Curve tolerance: ISO9906:2012 3B2 Materials: Pump housing: EN 1561 EN-GJL-250 Impeller: Cast iron Installation: Maximum ambient temperature: 40 °C Maximum operating pressure: 6 bar Flange standard: DIN Pump outlet: **DN 80** Pressure rating: **PN 10** Maximum installation depth: 20 m **Electrical data:** Power input - P1: 2.9 kW Rated power - P2: 2.2 kW Mains frequency: 50 Hz Rated voltage: 3 x 380-415 V Voltage tolerance: +6/-10 %



		Date:	28/01/2020	
Description				
Max starts per. hour:	20			
Rated current:	5.9 A			
Rated current at 3/4 load:	4.8 A			
Rated current at 1/2 load:	4.2 A			
Starting current:	32 A			
Rated current at no load:	3.6 A			
Cos phi - power factor:	0.74			
Cos phi - p.f. at no load:	0.13			
Cos phi - p.f. at 3/4 load:	0.66			
Cos phi - p.f. at 1/2 load:	0.53			
Rated speed:	1445 rpm			
Locked-rotor torque:	32 Nm			
Breakdown torque:	45 Nm			
Moment of inertia:	0.024 kg m <sup>2</sup>			
Motor efficiency at full load:	76.3 %			
Motor efficiency at 3/4 load:	75.2 %			
Motor efficiency at 1/2 load:	70.9 %			
Number of poles:	4			
Start. method:	direct-on-line			
Enclosure class (IEC 34-5):	IP68			
Insulation class (IEC 85):	F			
Explosion proof:	no			
Length of cable:	10 m			
Cable type:	LYNIFLEX			
Type of cable plug:	NO PLUG			
Others:				
Net weight:	106 kg			
Country of origin:	HU			
Custom tariff no.:	84137021			





		Date:	28/01/2020	
Description	Value	H [m]	SEV.80.80.22.A.4.50D, 3*400 V, 50Hz	eta [%]
General information:				
Product name:	SEV.80.80.22.A.4.50D	13 -		
Product No:	96177662	12 -		
EAN number:	5700830442487	11		
	5700830442487			
Price:	3.205,00 GBP	10 -		
Technical:		9 -		- 90
Max flow:	23.3 l/s	8 -		- 80
Head max:	12.4 m	7		- 70
Type of impeller:	SUPER VORTEX			
Maximum particle size:	80 mm	6-		- 60
Primary shaft seal:	SIC/SIC	5 -		- 50
Secondary shaft seal:	CARBON/CERAMICS	4 -		- 40
Max. hydraulic efficiency:	48 %	—   ,		20
Approvals on nameplate:	EN12050-1	3		- 30
Curve tolerance:	ISO9906:2012 3B2	2		- 20
Cooling jacket:	with cooling jacket	1		- 10
Materials:	with cooling jacket			-0
	EN 1561 EN-GJL-250	Ó 5	5 10 15 20 Q [l/s]	
Pump housing:	Cast iron	P [kW]		NPSF [m]
Impeller: Installation:	Cast IION		P1	
	40.90	2.5 -		- 5
Maximum ambient temperature:	40 °C	_		
Maximum operating pressure:	6 bar	2.0	P2	- 4
Flange standard:	DIN	1.5		-3
Pump outlet:	DN 80			
Pressure rating:	PN 10	1.0 -		-2
Maximum installation depth:	20 m	0.5 -		- 1
Inst dry/wet:	DRY/SUBMERGED			-0
Installation:	horizontal or vertical	9.0 J		-0
Liquid:				
Liquid temperature range:	0 40 °C	80		
Density:	998.2 kg/m³		- <b>6</b> 80 \$39	
Electrical data:				
Power input - P1:	2.9 kW	<u>M16</u>	<b>i</b>	
Rated power - P2:	2.2 kW		- T .	
Mains frequency:	50 Hz	(A)		
Rated voltage:	3 x 380-415 V			
Voltage tolerance:	+6/-10 %			
Max starts per. hour:	20			
Rated current:	5.9 A			
Rated current at 3/4 load:	4.8 A		TROFT	
Rated current at 1/2 load:	4.2 A			
Starting current:	32 A	409		
Rated current at no load:	3.6 A			
Cos phi - power factor:	0.74			
Cos phi - p.f. at no load:	0.13	Bllow/Green		
Cos phi - p.f. at 3/4 load:	0.66	. 5-5-		
Cos phi - p.f. at 1/2 load:	0.53		5 0 4 5 0 4 3 0 0 4 3 0 0 0 0 0 0 0 0 0 0 0 0 0	
Rated speed:	1445 rpm			
Locked-rotor torque:	32 Nm			
Breakdown torque:	45 Nm	 ⊕ L1 L2 L3		
Moment of inertia:	0.024 kg m <sup>2</sup>			
Motor efficiency at full load:	76.3 %			
Motor efficiency at 3/4 load:	75.2 %		4 5 6	
Motor efficiency at 1/2 load:	70.9 %	— _ <u>~ </u> + + + + + + + + + + + + + + + + + + +		
-		$  $ $\perp$ $ $ $ $		
Number of poles:	4 direct on line			
Start. method:	direct-on-line	$ (3 \sim)$		
Enclosure class (IEC 34-5):	IP68			

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		Date:	28/01/2020
Description	Value		
Insulation class (IEC 85):	F	-	
Explosion proof:	no		
Motor protec:	THERMAL SWITCH		
Thermal protec:	internal		
Length of cable:	10 m		
Cable type:	LYNIFLEX		
Type of cable plug:	NO PLUG		
Controls:			
Control box:	not included		
Moisture sensor:	with moisture sensors		
Water-in-oil sensor:	with water-in-oil sensor		
Temp. sensor:	Y		
Others:			
Net weight:	106 kg		
Country of origin:	HU		
Custom tariff no .:	84137021		

