

**Date:** 05/10/2018

Position | Qty. | Description

1

TPD 100-370/4 A-F-A-BQQE



Product No.: 96109373

Single-stage, close-coupled, volute twin-head pump with in-line suction and discharge ports of identical diameter. The twin-head pump is designed with two parallel power-heads. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

Each power head is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).

Each power head is fitted with a fan-cooled asynchronous motor of indentical size.

Liquid:

Pumped liquid: Water
Liquid temperature range: -25 .. 120 °C
Liquid temperature during operation: 20 °C
Density: 998.2 kg/m³

Technical:

Rated flow: 132 m³/h
Rated head: 30.3 m
Actual impeller diameter: 320 mm
Primary shaft seal: BQQE

Curve tolerance: ISO9906:2012 3B

Materials:

Pump housing: Cast iron

EN-JL1040

**ASTM A48-40 B** 

Impeller: Cast iron

EN-JL1030 ASTM A48-30 B

Installation:

Range of ambient temperature: -20 .. 55 °C Maximum operating pressure: 16 bar Flange standard: DIN Pipe connection: **DN 100** Pump inlet: **DN 100** Pump outlet: **DN 100** Pressure rating: PN 16 (@):670 mm Flange size for motor: FF300

**Electrical data:** 

Motor type: SIEMENS

IE Efficiency class: IE3

Rated power - P2: 2 x 18.5 kW
Power (P2) required by pump: 18.5 kW
Mains frequency: 50 Hz



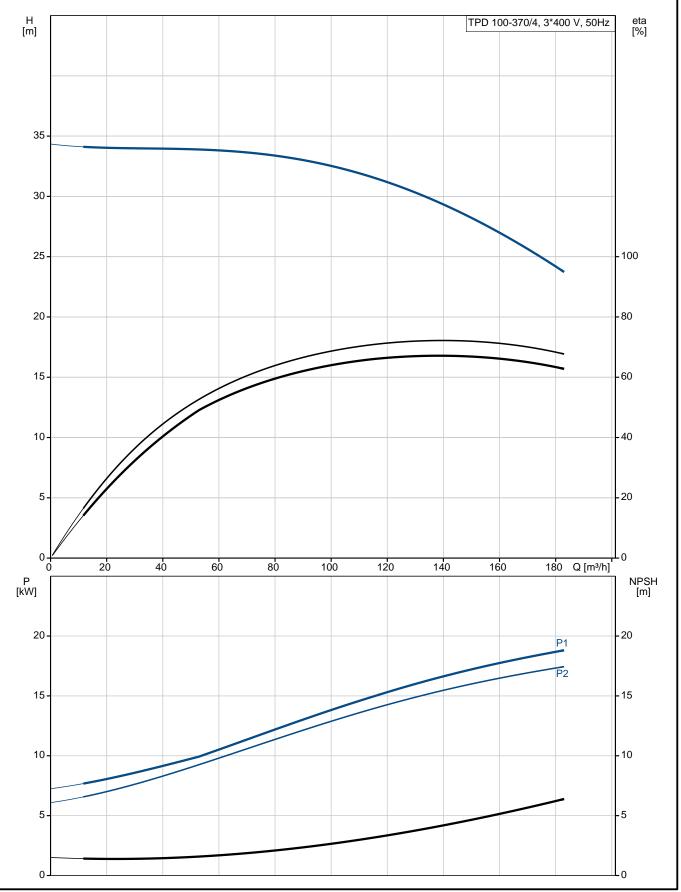
**Date:** 05/10/2018

			Date.	03/10/2016
Position	Qty.	Description		
		Rated voltage:	3 x 380-420D/660-725Y V	
		Rated current:	37,0-33,5/21,6-19,6 A	
		Starting current:	690-690 %	
		Cos phi - power factor:	0.82	
		Rated speed:	1470 rpm	
		Efficiency: Motor efficiency at full load:	IE3 92,6% 92.6-92.6 %	
		Motor efficiency at 3/4 load:	93.2-93.2 %	
		Motor efficiency at 1/2 load:	93.2-93.2 %	
		Number of poles:	4	
		Enclosure class (IEC 34-5):	55 Dust/Jetting	
		Insulation class (IEC 85):	F	
		Others:		
		Minimum efficiency index, MEI		
		ErP status: Net weight:	EuP Standalone/Prod. 697 kg	
		Gross weight:	805 kg	
		Shipping volume:	1.52 m <sup>3</sup>	
	l			



**Date:** 05/10/2018

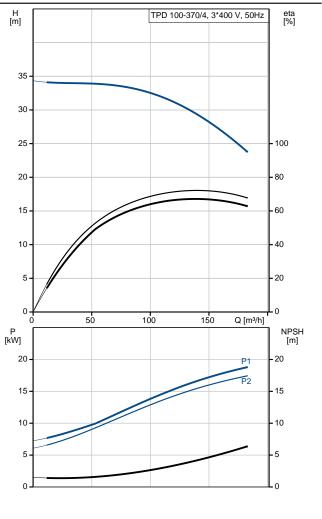
## 96109373 TPD 100-370/4 A-F-A-BQQE 50 Hz





**Date:** 05/10/2018

Value	
TDD 400 070/4 A F A DOO!	
TPD 100-370/4 A-F-A-BQQE	
96109373	
5700396983523	
132 m³/h	
30.3 m	
370 dm	
320 mm	
BQQE	
ISO9906:2012 3B	
A	
A	
Cast iron	
EN-JL1040	
ASTM A48-40 B	
Cast iron	
EN-JL1030	
ASTM A48-30 B	
A	
-20 55 °C	
16 bar	
DIN	
DN 100	
DN 100	
DN 100	
PN 16	
670 mm	
FF300	
F	
Water	
-25 120 °C	
20 °C	
998.2 kg/m³	
SIEMENS	
IE3	
2 x 18.5 kW	
18.5 kW	
50 Hz	
3 x 380-420D/660-725Y V	
37,0-33,5/21,6-19,6 A	
690-690 %	
0.82	
4.470	
1470 rpm	
IE3 92,6%	
<u>'</u>	
IE3 92,6%	
IE3 92,6% 92.6-92.6 %	
IE3 92,6% 92.6-92.6 % 93.2-93.2 %	
1E3 92,6% 92.6-92.6 % 93.2-93.2 % 93.2-93.2 %	
IE3 92,6% 92.6-92.6 % 93.2-93.2 % 93.2-93.2 % 4 55 Dust/Jetting	
IE3 92,6% 92.6-92.6 % 93.2-93.2 % 93.2-93.2 % 4 55 Dust/Jetting	
1E3 92,6% 92.6-92.6 % 93.2-93.2 % 93.2-93.2 % 4 55 Dust/Jetting	





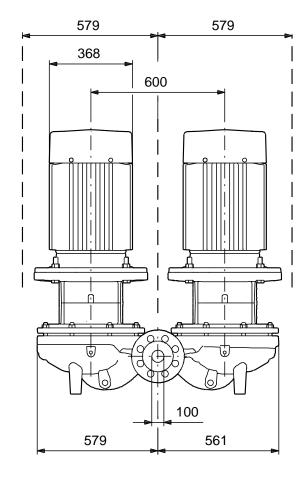
**Date:** 05/10/2018

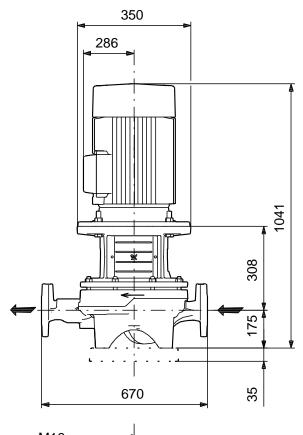
Description	Value
Others:	
Minimum efficiency index, MEI :	0.69
ErP status:	EuP Standalone/Prod.
Net weight:	697 kg
Gross weight:	805 kg
Shipping volume:	1.52 m³

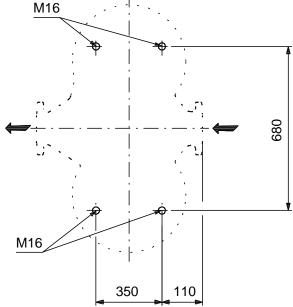


**Date:** 05/10/2018

## 96109373 TPD 100-370/4 A-F-A-BQQE 50 Hz





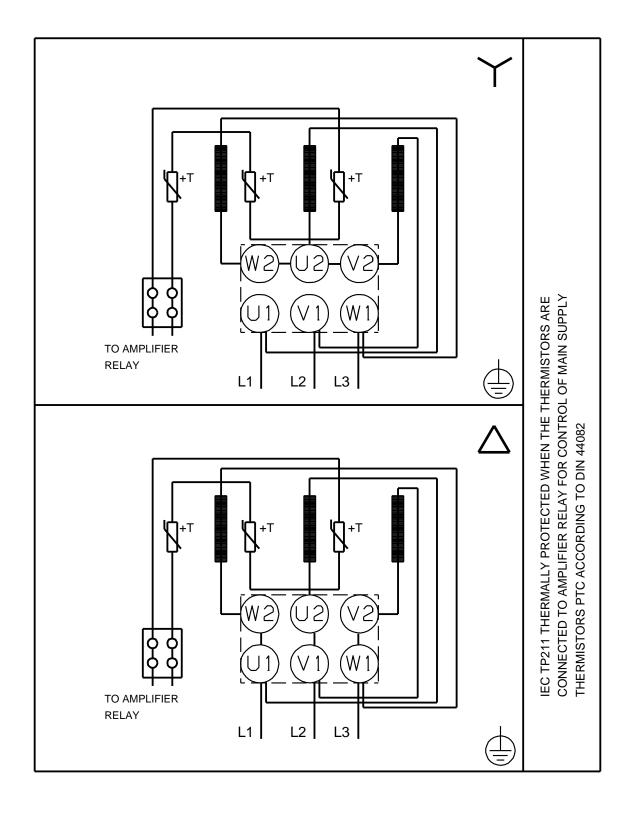


Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



**Date:** 05/10/2018

## 96109373 TPD 100-370/4 A-F-A-BQQE 50 Hz



Note! All units are in [mm] unless others are stated.