

**Date:** 10/9/2018

Position | Count | Description

1

TPD 80-90/4 A-F-A-BQQE



Product No.: 96108658

Single-stage, close-coupled, volute twin-head pump with in-line suction and discharge ports of identical diameter. The twin-head pump is designed with two parallel power-heads. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

Each power head is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).

Each power head is fitted with a fan-cooled asynchronous motor of indentical size.

Liquid:

Pumped liquid: Water
Liquid temperature range: -13 .. 248 °F
Liquid temperature during operation: 68 °F
Density: 62.29 lb/ft³

Technical:

Rated flow: 199 US gpm
Rated head: 24.61 ft
Actual impeller diameter: 6.5 in
Primary shaft seal: BQQE

Curve tolerance: ISO9906:2012 3B

Materials:

Pump housing: Cast iron

EN-JL1040 ASTM A48-40 B

Impeller: Cast iron

EN-JL1030 ASTM A48-30 B

Installation:

Range of ambient temperature: -22 .. 140 °F Maximum operating pressure: 232 psi Flange standard: DIN Pipe connection: **DN 80** Pump inlet: **DN 80** Pump outlet: **DN 80** Pressure stage: PN 16 17 3/8 in Flange size for motor: FF165

Electrical data:

Motor type: 90LC
IE Efficiency class: IE3
Rated power - P2: 2 x 2 HP
Power (P2) required by pump: 2 HP
Main frequency: 50 Hz



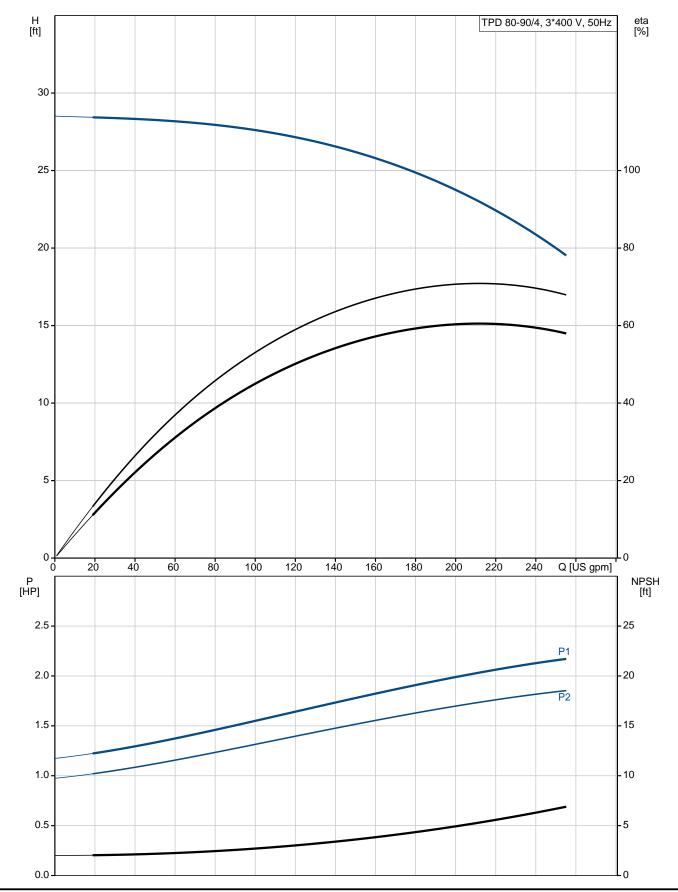
**Date:** 10/9/2018

			Date:	10/9/2018
Position	Count	Description		
		Rated voltage: Rated current: Starting current: Cos phi - power factor: Rated speed: IE efficiency: Motor efficiency at full load: Motor efficiency at 3/4 load: Motor efficiency at 1/2 load: Number of poles: Enclosure class (IEC 34-5): Insulation class (IEC 85):	3 x 220-240D/380-415Y V 6,15-6,30/3,55-3,65 A 730-790 % 0.75-0.68 1450-1460 rpm IE3 85,3% 85.3 % 85.8 % 84.2 % 4 55 Dust/Jetting	
		Minimum efficiency index, MEI ErP status: Net weight: Gross weight: Shipping volume: Country of origin: Custom tariff no.:	: 0.68 EuP Standalone/Prod. 326 lb 357 lb 16.2 ft <sup>3</sup> HU 84137065	



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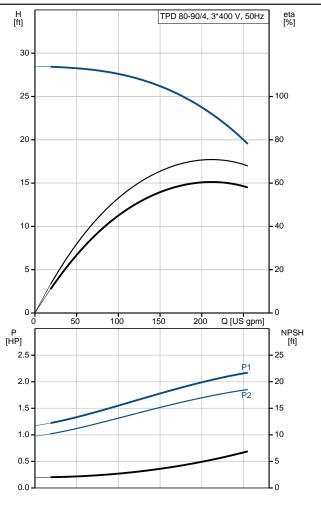
## 96108658 TPD 80-90/4 A-F-A-BQQE 50 Hz





**Date:** 10/9/2018

Description	Value
General information:	TDD 90 00/4 A E A DOOE
Product Na.	TPD 80-90/4 A-F-A-BQQE
Product No.: EAN:	96108658 5700396976143
	5700396976143
Technical:	400 LIC amage
Rated flow:	199 US gpm
Rated head: Head max:	24.61 ft
	29.53 ft
Actual impeller diameter:	6.5 in
Primary shaft seal: Curve tolerance:	BQQE
	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	On at least
Pump housing:	Cast iron
	EN-JL1040
	ASTM A48-40 B
Impeller:	Cast iron
	EN-JL1030
	ASTM A48-30 B
Material code:	A
Installation:	
Range of ambient temperature:	-22 140 °F
Maximum operating pressure:	232 psi
Flange standard:	DIN
Pipe connection:	DN 80
Pump inlet:	DN 80
Pump outlet:	DN 80
Pressure stage:	PN 16
(@)	17 3/8 in
Flange size for motor:	FF165
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-13 248 °F
Liquid temperature during operation:	68 °F
Density:	62.29 lb/ft <sup>3</sup>
Electrical data:	
Motor type:	90LC
IE Efficiency class:	IE3
Rated power - P2:	2 x 2 HP
Power (P2) required by pump:	2 HP
Main frequency:	50 Hz
Rated voltage:	3 x 220-240D/380-415Y V
Rated current:	6,15-6,30/3,55-3,65 A
Starting current:	730-790 %
Cos phi - power factor:	0.75-0.68
Rated speed:	1450-1460 rpm
IE efficiency:	IE3 85,3%
Motor efficiency at full load:	85.3 %
Motor efficiency at 3/4 load:	85.8 %
Motor efficiency at 1/2 load:	84.2 %
Number of poles:	4
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protection:	NONE
	87220319
Motor Number:	





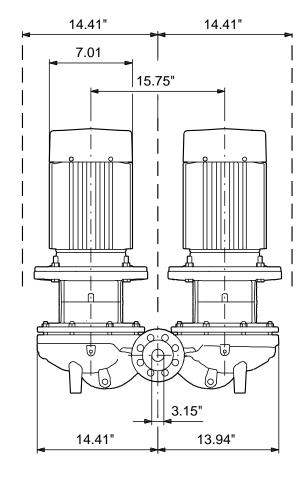
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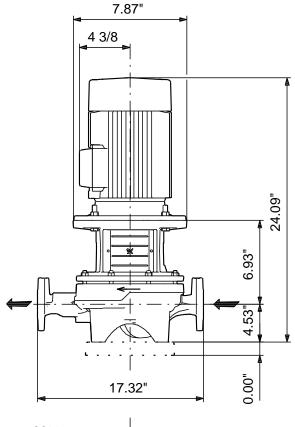
Description	Value
Minimum efficiency index, MEI :	0.68
ErP status:	EuP Standalone/Prod.
Net weight:	326 lb
Gross weight:	357 lb
Shipping volume:	16.2 ft <sup>3</sup>
Country of origin:	HU
Custom tariff no.:	84137065

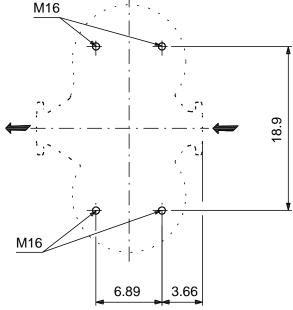


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## 96108658 TPD 80-90/4 A-F-A-BQQE 50 Hz







Note! All units are in [mm] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.



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## 96108658 TPD 80-90/4 A-F-A-BQQE 50 Hz

