

**Date:** 11/10/2018

Position | Qty. | Description

1 TPD 65-930/2 A-F-A-BQQE



Product No.: 96087590

Single-stage, close-coupled, volute twin-head pump with in-line suction and discharge ports of identical diameter. The twin-head pump is designed with two parallel power-heads. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

Each power head is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).

Each power head is fitted with a fan-cooled asynchronous motor of indentical size.

Liquid:

Pumped liquid: Water
Liquid temperature range: -25 .. 120 °C
Liquid temperature during operation: 20 °C
Density: 998.2 kg/m³

Technical:

Rated flow: 80.7 m³/h
Rated head: 76 m
Actual impeller diameter: 257 mm
Primary shaft seal: BQQE

Curve tolerance: ISO9906:2012 3B

Materials:

Pump housing: Cast iron

EN-JL1040

**ASTM A48-40 B** 

Impeller: Cast iron

EN-JL1030 ASTM A48-30 B

Installation:

Range of ambient temperature: -20 .. 55 °C Maximum operating pressure: 16 bar Flange standard: DIN Pipe connection: **DN 65** Pump inlet: **DN 65 DN 65** Pump outlet: Pressure rating: PN 16 (@):475 mm Flange size for motor: FF350

**Electrical data:** 

Motor type: SIEMENS
IE Efficiency class: IE3
Rated power - P2: 2 x 30 kW
Power (P2) required by pump: 30 kW
Mains frequency: 50 Hz

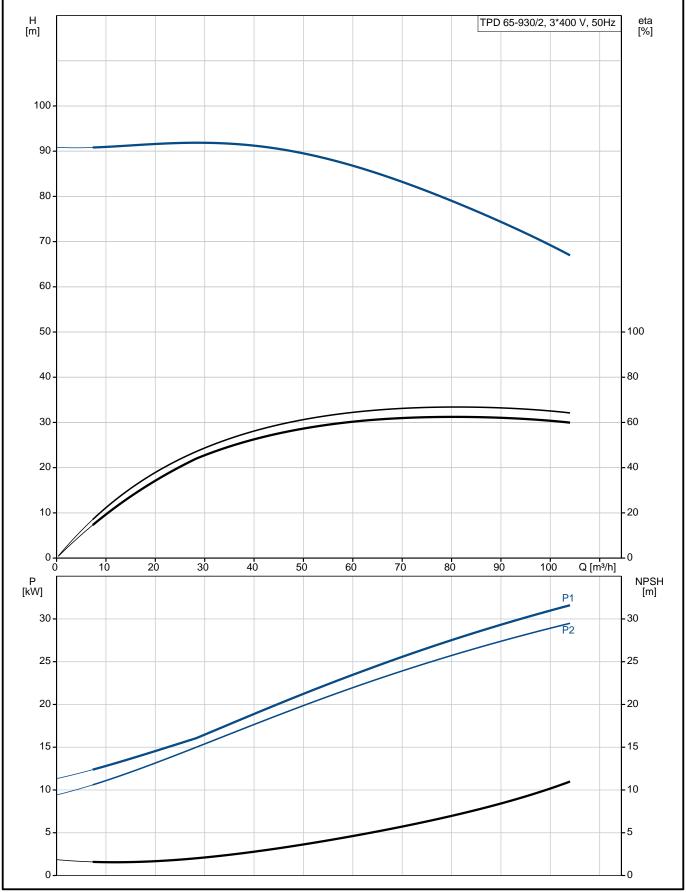


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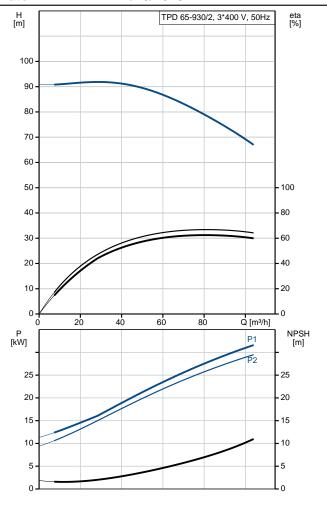
## 96087590 TPD 65-930/2 A-F-A-BQQE 50 Hz





**Date:** 11/10/2018

Description	Value
General information:	
Product name:	TPD 65-930/2 A-F-A-BQQE
Product No:	96087590
EAN number:	5700395315554
Technical:	
Rated flow:	80.7 m³/h
Rated head:	76 m
Head max:	930 dm
Actual impeller diameter:	257 mm
Primary shaft seal:	BQQE
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Pump housing:	Cast iron
	EN-JL1040
	ASTM A48-40 B
Impeller:	Cast iron
•	EN-JL1030
	ASTM A48-30 B
Material code:	A
Installation:	
Range of ambient temperature:	-20 55 °C
Maximum operating pressure:	16 bar
Flange standard:	DIN
Pipe connection:	DN 65
Pump inlet:	DN 65
Pump outlet:	DN 65
Pressure rating:	PN 16
(@)	475 mm
Flange size for motor:	FF350
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor type:	SIEMENS
IE Efficiency class:	IE3
Rated power - P2:	2 x 30 kW
Power (P2) required by pump:	30 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-420D/660-725Y V
Rated current:	56,0-51,0/32,0-29,5 A
Starting current:	660-660 %
Cos phi - power factor:	0.86
Rated speed:	2955 rpm
Efficiency:	IE3 93,3%
Motor efficiency at full load:	93.3-93.3 %
Motor efficiency at 3/4 load:	93.6-93.6 %
Motor efficiency at 1/2 load:	93.4-93.4 %
Number of poles:	93.4-93.4 %
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F Dust/Jetting
	PTC
Motor protec: Motor No:	
IVIULUI INU.	99032179





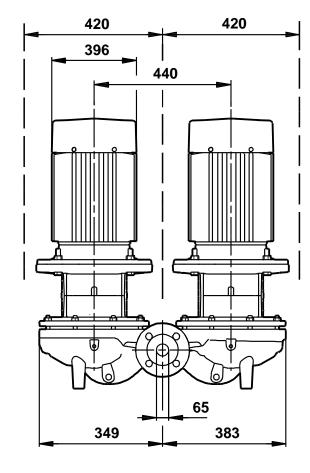
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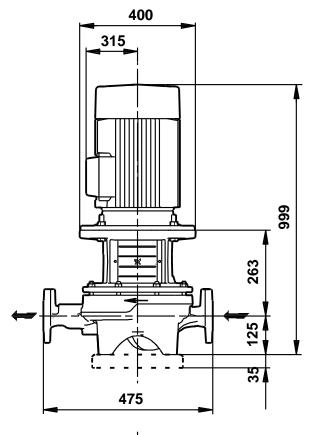
Description	Value
Minimum efficiency index, MEI :	0.70
ErP status:	EuP Standalone/Prod.
Net weight:	635 kg
Gross weight:	666 kg
Shipping volume:	1.52 m³
Country of origin:	HU
Custom tariff no.:	84137065

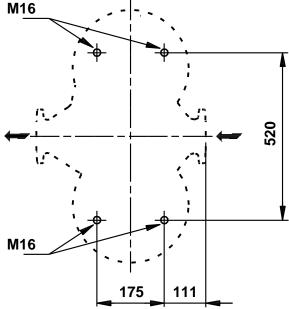


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## 96087590 TPD 65-930/2 A-F-A-BQQE 50 Hz





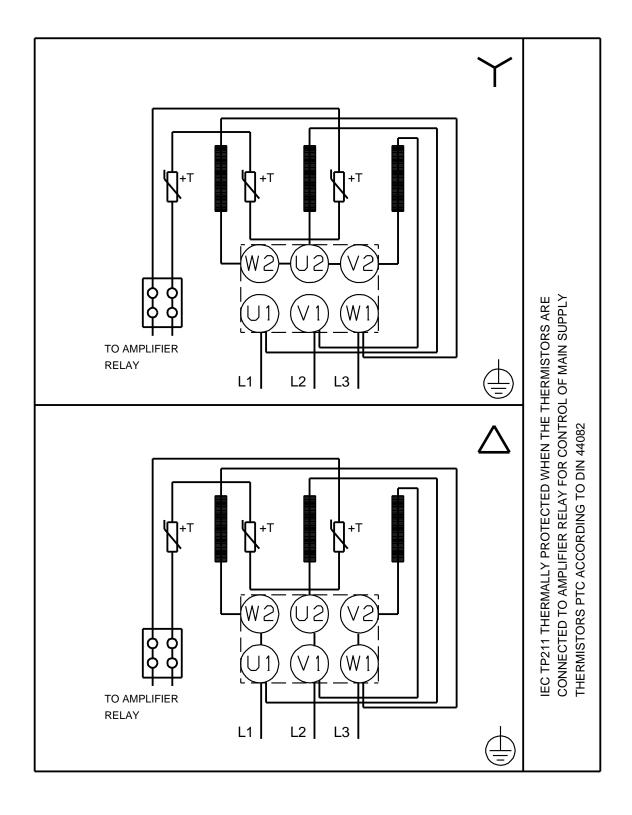


Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



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## 96087590 TPD 65-930/2 A-F-A-BQQE 50 Hz



Note! All units are in [mm] unless others are stated.