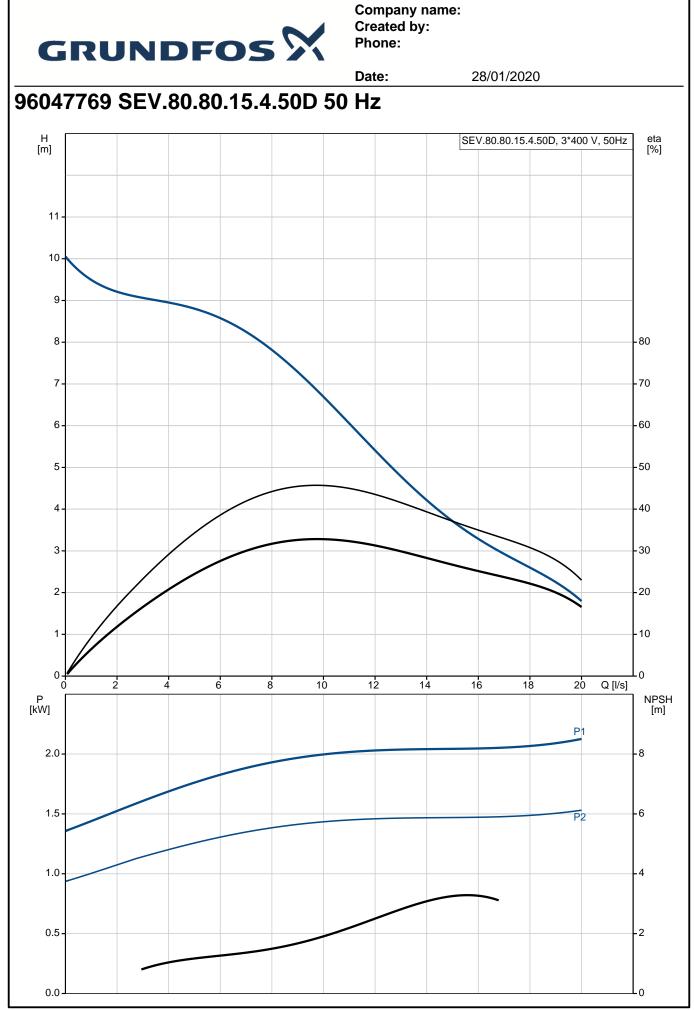


Date: 28/01/2020 Qty. Description 1 SEV.80.80.15.4.50D Note! Product picture may differ from actual product Product No.: 96047769 Non-self-priming, single-stage, centrifugal pump designed for handling wastewater, process water and unscreened raw sewage. The pump is designed for intermittent and continous operation. The liquidless and maintenance free cooling system ensures that the pump can be used for submerged or dry installation. The efficient SuperVortex impeller provides passage of long fibres and solids up to 80 mm and is suitable for wastewater with a dry matter content of up to 5 %. A unique stainless-steel clamp assembling system enables quick and easy disassembly of the pump from the motor unit for service and inspection. No special tools are required. Pipework connection is via a DIN flange. **Controls:** Moisture sensor: without moisture sensors Water-in-oil sensor: without water-in-oil sensor Temp. sensor: Ν Liquid: 0...40 °C Liquid temperature range: Density: 998.2 kg/m³ **Technical:** Type of impeller: SUPER VORTEX Maximum particle size: 80 mm Primary shaft seal: SIC/SIC Secondary shaft seal: CARBON/CERAMICS Max. hydraulic efficiency: 46 % Approvals on nameplate: EN12050-1 Curve tolerance: ISO9906:2012 3B2 Materials: Pump housing: EN 1561 EN-GJL-250 Impeller: Cast iron Installation: Maximum ambient temperature: 40 °C Maximum operating pressure: 6 bar Flange standard: DIN Pump outlet: **DN 80** Pressure rating: **PN 10** Maximum installation depth: 20 m **Electrical data:** Power input - P1: 2.1 kW Rated power - P2: 1.5 kW Mains frequency: 50 Hz Rated voltage: 3 x 380-415 V Voltage tolerance: +6/-10 %



Date: 28/01/2020 Qty. Description Max starts per. hour: 20 Rated current: 4.2-4.2 A Rated current at 3/4 load: 3.4 A 3 A Rated current at 1/2 load: 22 A Starting current: Rated current at no load: 2.5 A Cos phi - power factor: 0.76 Cos phi - p.f. at no load: 0.15 Cos phi - p.f. at 3/4 load: 0.68 Cos phi - p.f. at 1/2 load: 0.56 1435 rpm Rated speed: Locked-rotor torque: 23 Nm Breakdown torque: 28 Nm Moment of inertia: 0.0185 kg m² Motor efficiency at full load: 72 % Motor efficiency at 3/4 load: 71 % Motor efficiency at 1/2 load: 67 % Number of poles: 4 Start. method: direct-on-line Enclosure class (IEC 34-5): IP68 Insulation class (IEC 85): F Explosion proof: no Length of cable: 10 m Cable type: LYNIFLEX Type of cable plug: NO PLUG Others: Net weight: 103 kg Country of origin: HU Custom tariff no.: 84137021





		Date:	28/01/2020		
Description	Value	H [m]	SEV.80.80.15.4.50D, 3*400 V, 50Hz	eta [%]	
General information:	1440				
Product name:	SEV.80.80.15.4.50D	11			
Product No:	96047769				
EAN number:	5700395070262	10			
	5700395070262	9			
Price:	2.628,00 GBP				
Technical:		8 -		- 80	
Max flow:	20 l/s	7 -		- 70	
Head max:	10.1 m				
Type of impeller:	SUPER VORTEX	6-		- 60	
Maximum particle size:	80 mm	5-		- 50	
Primary shaft seal:	SIC/SIC	4 -		- 40	
Secondary shaft seal:	CARBON/CERAMICS	4		F ⁴⁰	
Max. hydraulic efficiency:	46 %	3-		- 30	
Approvals on nameplate:	EN12050-1	2		- 20	
Curve tolerance:	ISO9906:2012 3B2			20	
Cooling jacket:	with cooling jacket	1-		- 10	
Materials:	with cooling jacket			Lo	
	EN 1561 EN-GJL-250	0 2	4 6 8 10 12 14 16 18 Q [l/s]	_0	
Pump housing: Impeller:	Cast iron	P [kW]		NPSH [m]	
Installation:	003111011	2.0 -	P1	-8	
	40 °C	2.0		– °	
Maximum ambient temperature:		1.5		-6	
Maximum operating pressure:	6 bar	1.3	P2	Γ	
Flange standard:	DIN	1.0		4	
Pump outlet:	DN 80	1.0		[*	
Pressure rating:	PN 10	0.5 -		-2	
Maximum installation depth:	20 m	0.5		[2	
Inst dry/wet:	DRY/SUBMERGED			Lo	
Installation:	horizontal or vertical	u		-0	
Liquid:					
Liquid temperature range:	0 40 °C	171	×80-		
Density:	998.2 kg/m ³		a s39		
Electrical data:					
Power input - P1:	2.1 kW	<u>M16</u>	¥		
Rated power - P2:	1.5 kW				
Mains frequency:	50 Hz	(A)			
Rated voltage:	3 x 380-415 V				
Voltage tolerance:	+6/-10 %		796		
Max starts per. hour:	20				
Rated current:	4.2-4.2 A				
Rated current at 3/4 load:	3.4 A				
Rated current at 1/2 load:	3 A	241			
Starting current:	22 A	409			
Rated current at no load:	2.5 A				
Cos phi - power factor:	0.76	Hlow/Gre	200		
Cos phi - p.f. at no load:	0.15	(Junow/Gre			
Cos phi - p.f. at 3/4 load:	0.68	1 an			
Cos phi - p.f. at 1/2 load:	0.56		T a contra		
Rated speed:	1435 rpm	A V and	5 4		
Locked-rotor torque:	23 Nm		-		
Breakdown torque:	28 Nm	🖶 L1 L2	L3		
Moment of inertia:	0.0185 kg m²	ÎÎÎ	Î		
Motor efficiency at full load:	72 %				
Motor efficiency at 3/4 load:	71 %	⊕ 1 2	3 4 5 6		
Motor efficiency at 1/2 load:	67 %				
Number of poles:	4	— ¦ ↓			
Start. method:	direct-on-line				
Enclosure class (IEC 34-5):	IP68	$ ($ $_{3} \sim$			
LIGUSUIE 01255 (ILC 34-3).	11 00				

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		Date:	2
Description	Value		
Insulation class (IEC 85):	F	_	
Explosion proof:	no		
Motor protec:	THERMAL SWITCH		
Thermal protec:	internal		
Length of cable:	10 m		
Cable type:	LYNIFLEX		
Type of cable plug:	NO PLUG		
Controls:			
Control box:	not included		
Moisture sensor:	without moisture sensors		
Water-in-oil sensor:	without water-in-oil sensor		
Temp. sensor:	Ν		
Others:			
Net weight:	103 kg		
Country of origin:	HU		
Custom tariff no .:	84137021		

